SOUTH PRODUCTION NOTES

September 8, 2014
Midnight Shift

BASF EMPLOYEES
70 Last Recordable
433 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

1) Reduction Towers
2) Reduction Tower Screeners
3) Cu-5020 P & Change over for S1-81 Trials
4) #3 Line/#3RC
5) #1 Line/#1 RC
6) West Pfaudler/National Dryer/#4RC
7) #2 Line/#2RC
8) #5 RC
9) Horne Tabletting
10) South PK
11) Abbe/#6RC

#1 MED / Al-5645:

Welding engineer needs repaired, and Bonnet parts need to be expedited. Lots of clunking and binding up on the auger. Maintenance found key to reverse welding engineer, but it would not engage. Leon Zavodnik advised.
Midnight shift: Will review best plan to get one of the two extruders back ASAP (discussion on Monday)
Day shift:
Afternoon shift:

#1 RC / Al-5645:

DOWN…need to repair F1 scrubber line above calciner. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture.
Midnight shift: Hold for F1 pipe repairs
Day shift:
Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801. Rotolock was replace in powder room on 9/2/14.
Midnight shift: Continue (get wet mix back to mixer)
Day Shift:
Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.
Midnight Shift: Continue
Day Shift:
Afternoon shift:

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Gear box repairs completed, continue to add wet mix.
Midnight Shift: Continue (get wet mix back to mixer)
Day shift: Continue
Afternoon Shift: Continued to make batches.

#3 RC / D-1794:

Continue when feed is available
Midnight shift: Will restart feeding day shift
Day shift:
Afternoon Shift:

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

When material available again, continue. Should make 2 Batches per Shift.
Midnight shift: Hold for base material to make batches
Day shift:
Afternoon Shift:

National Dryer / D-1145 SNAP:

When material available again, continue. Target = 1200 lbs. per hour.
Midnight Shift: No activity.
Day shift:
Afternoon Shift:

#4 RC / D-1145 SNAP:

Continue to run. : Bags of material listed as needing repacked (all the bags are by the repack hopper). DO NOT repack....these will be run through #4 calciner after the 1145 SNAP bags fed.
Midnight Shift: Hold at lowered temps, clean–up around calciner, spiral, feed hopper and bag station
Day shift:
Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.
Midnight Shift: Continue
Day shift:
Afternoon shift:

Exhaust to 5A DC,

#6 RC / D-5206

Midnight shift: Out of feed until Abbe runs this afternoon and/or after drainage pump repaired
Day Shift:
Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.
Midnight shift: Work order written for drainage pump
Day shift:
Afternoon Shift:

Tower 3 / Cu-1986:

Continue On.
Midnight Shift: Continue
Day shift:
Afternoon shift:

Tower 6 / Cu-0860:

Continue on.
Midnight Shift: Continue
Day shift:
Afternoon shift:

North Screener / Cu-1986:

Continue.
Midnight shift: Continue
Day shift:
Afternoon shift:

South Screener / Cu 0860 :

Continue On.
Midnight shift: Hold
Day shift:
Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changed over to Al-3915.
Midnight shift: Continue running
Day Shift:
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Needs changed over to Al-3915.
Midnight shift: Continue re-tooling for 3915
Day shift:
Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon
Midnight Shift: Hold
Day Shift:
Afternoon shift:

TK #2 / Zr-0405:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.
Midnight shift: Continue
Day Shift:
Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.
Midnight shift: No activity
Day Shift:
Afternoon shift:

PK Blender / 3915 Pill Mix:

Continue as manpower permits
Midnight Shift: No activity
Day shift:
Afternoon shift:

Building 27 Belt Filter / S1-81 trial:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.
Midnight shift: Finishing rinsing 107 tank, but blue material still on side wall of tank. Jack Pettry notified. Raws in place, need to set two red scales and 107 tank powder chute.
Day shift:
Afternoon Shift:

Other items

***F1 is now down. Scrubber return line is leaking over top of calciner #1. Work order submitted for repairs to line.**
***5020 down for now, cleaning tanks and llines for S1-81 trial this coming week. Need to move all 5020 raws off 2nd floor, and set up S1-81 raws and scales (two red scales - one by tk 5, one by tk 107)**