SOUTH PRODUCTION NOTES

September 5, 2014
Morning Shift

BASF EMPLOYEES
67 Last Recordable
430 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

1) Reduction Towers
2) Reduction Tower Screeners
3) #3 Line/#3RC
4) #1 Line/#1 RC
5) West Pfaudler/National Dryer/#4RC
6) #2 Line/#2RC
7) #5 RC
8) Horne Tabletting
9) #6 RC

Make sure the chem tank hopper is empty before dumping a new drum!!!

#1 MED / AI-5645:

Welding engineer needs evaluated on first shift. It would not extrude material very well and began burning it and smoking out of the back of the auger where the auger meets the two smaller augers.
Midnight shift: Dry ice will be delivered Friday morning.
Day shift:
Afternoon shift: Continued until extruder began smoking. See above.

#1 RC / AI-5645:

Continue. **Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture.**
Midnight shift: Continued. Will run out of feed at end of shift until MED starts back up.
Day shift:
Afternoon shift:

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801. Rotolock was replace in powder room on 9/2/14.
Midnight shift: Down-Out of dry ice-2 containers ordered for Friday morning.
Day Shift:
Afternoon Shift: Continued. Added a half a cart of wet mix to each batch.

#2 RC/ Cu-0860:

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.
Midnight Shift: Continued. Work order is in to repair the discharge cooling water line.
Day Shift:
Afternoon shift:

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Gem is waiting for a gear box part.
Midnight Shift: Down-GEM needs to complete the repair.
Day shift:
Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available
Midnight shift: No feed.
Day shift: No feed
Afternoon Shift: No feed.

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue. Should make 2 Batches per Shift.
Midnight shift: No activity.
Day shift:
Afternoon Shift: South West sump tested ok and was unlocked. No activity on the pfaudler.

National Dryer / D-1145 SNAP:

Continue. Target = 1200 lbs. per hour.
Midnight Shift: No activity.
Day shift:
Afternoon Shift:

#4 RC / D-1145 SNAP:

Continue to run. : Bags of material listed as needing repacked (all the bags are by the repack hopper). DO NOT repack….these will be run through #4 calciner after the 1145 SNAP bags fed.
Midnight Shift: Continued. Took bags labeled repack to 1st floor to feed at end of run. The 9 bags are by overhead door in B-16 next to Trimer.
Day shift
Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.
Midnight Shift:
Day shift:
Afternoon shift: Continued on.

Exhaust to 5A DC

#6 RC / D-5206

Midnight shift: Started running late into shift. 3 buggies to feed.
Day Shift:
Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

ONLY run Abbe on off shifts. Will run the Abbe on off shifts – second and third.
Midnight shift: Emptied abbe from afternoon shift.
Day shift:
Afternoon Shift:

Tower 3 / Cu-1986:

Continue On.
Midnight Shift: Unloaded at end of shift. Work order is in to repair oiler belts.
Day shift:
Afternoon shift: Running.

Tower 6 / Cu-1986:

Continue on.
Midnight Shift:
Day shift:
Afternoon shift: Running.

North Screener / Cu-1986:

Continue.
Midnight shift: Continued.
Day shift:
Afternoon shift:

South Screener / Cu-1986:

Continue On.
Midnight shift: Continued.
Day shift:
Afternoon Shift: No change(manpower)

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changed over to Al-3915.
Midnight shift:
Day Shift: Dry run on west machine completed...should be ready
Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Needs changed over to Al-3915.
Midnight shift: Continued cleaning.
Day shift:
Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon
Midnight Shift:
Day Shift: No activity other than Dennis from BASF advising pfaudler hopper slide gate was inspected and confirmed working OK. He did install several bolts that were missing, but tested the gate and advised it is OK (opens and closes properly)
Afternoon shift:

TK #2 / Zr-0405:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.
Midnight shift: Continued loading and unloading.
Day Shift:
Afternoon shift:

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.
Midnight shift: Off
Day Shift:
Afternoon shift: Sterotex being screened. Several bags are in building 9.

PK Blender / 3915 Pill Mix:

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix. Need sterotex milled from the North end before we can start. Should be ready on Wednesday-J Quach.
Midnight Shift: Started making batches.
Day shift:
Afternoon shift:

Building 27 Belt Filter / Cu-5020:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.
Midnight shift: Continued. Pumping partial batch over –copper nitrate from north end was bright green instead of blue/will keep separate-J Lewis was notified. Britesorb is on 1st floor B-27. Will need more soda ash.
Day shift:
Afternoon Shift:

2 CONTAINERS OF DRY ICE WILL BE DELIVERED FRIDAY MORNING