DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 22, 2014
Midnight Shift

BASF EMPLOYEES
51 Last Recordable
356 Last Lost Time

#1 MED / Al 5655:

Was down for Vac-U-Max knife gate issues, line up and running again
Midnight shift:
Day shift: Continued. Down to resolve lack of suction from dryer. W/O is in. Maintenance changed the belts and we started extruding. Problem seems to be resolved.
Afternoon shift: Dryer temp dropped 10 degrees per John Bodmann. Continue to monitor for nitric odor coming from north wall on second floor above #1 dryer.

#1 RC / Al 5655:

Ready and running. Calciner is at temperature. Granulator needs to be on the calciner ... re-installed Friday night
Midnight shift:
Day shift: Replaced chem. tank pump on Trimer. Restart after dryer is full and confirm nitric acid fumes are gone. Restarted at 1:50pm.
Afternoon Shift: Continue

Exhaust to Trimer

#2 MED line/ Cu-0860:

On hold until more 3818 gets in pass. We are not done...just on hold until more Cu 3818 is made on #5 RC.
Midnight shift: Hold.
Day Shift:
Afternoon Shift: Hold for more Cu 3818 and for Viron work. Tentatively planning to start line on Monday June 23.

#2 RC/ Cu-0860:

Hold
Midnight Shift:
Day shift: Down/Re-screens were completed.
Afternoon shift: Hold

Exhaust to F1

#3 MED line / D-1798 NAQ:

Continue...Bodmann wants to get to batch #304.
(work wet mix back into batches)
Midnight Shift:
Day shift: Continued.
Afternoon Shift: Adding wet mix back into batches. May be down to last batch by start of midnight shift (Saturday night) and 2 drums remaining wet mix. Need to get the drums in the mixer, as we will be out of Siral 30 and should be done with run (Bodmann will need update by Sunday morning to confirm where we are on calciner bags, or if more Siral 30 may be needed).

#3 RC / D - 1798:

Continue...need to get to Lot 11- SS -13 (at least)
Midnight shift:
Day shift: Continued.
Afternoon Shift: Continue

Exhaust to CTO

#4 RC / Cleaning for Cu-0226:

Completed.Need to ensure slide gate and all hoses off discharge are clean. We will need to have Calciner clean and light up Sunday night. When ready to start, we will flush re-fires by #5RC and discharge the 1st 500 pounds of virgin material into super sack. Lab results needed before discharging into drums.
Midnight Shift:
Day shift: Continued cleaning. Follow clean up sheet.
Afternoon Shift: Walk through Saturday afternoon, looks pretty good . Need to remove water from vibrating table and bottom of spiral.

Exhaust to ??? Check MOD (should be Trimer)

#5 RC / Cu-3818:

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.
Midnight Shift:
Day shift: Re-feeds are complete. Start new lot (471) bringing temperature back up. Bag is hanging. Temperature went too high-coming back down.
Afternoon shift: Restarted feed afternoon shift (lot 471 material). Continue SA's

Exhaust to 5A DC

Old Pfaudler D-0761:

Continue on as long as the water is clear. 8 total batches.
Midnight Shift:
Day Shift: No activity. We have the MOD back. 2 more to make.
Afternoon Shift: Making 7th of 8 total batches.

#6 RC / SC Type G (D-0761):

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up. Stopping at 7 batches per John Bodmann (we are already at drum 76 end of afternoon shift, so we do not need to make the 8th batch). Will need to temporarily label the rest of the drums.
Midnight shift:
Day Shift: Continued feeding.
Afternoon shift: Continue

Exhaust to Sly Scrubber

PK Blender / Na Selexorb Intermediate:

Continue. Making approximately 20 batches. Take to drop area in shipping.
Midnight Shift:
Day shift: Continued. Need to scrape out batches.
Afternoon shift: Making last three batches, then clean building/equipment and hold (may have 1 batch to make start of midnight shift).

TANK 7 / Cu 0226 solution empty:

Tank was flushed and toted off(6/17/14).
Midnight shift:
Day shift: No activity.
Afternoon Shift: No activity

New Pfaudler / Cu 0226:

Completed / We need to clean.
Midnight shift: No activity.
Day shift: Will need cleaning instructions. (Grodecki)
Afternoon Shift: No activity…scheduled to rinse out Saturday night with OT

Abbe Blender – D-5206:

Finished.
Midnight shift:

Day shift: No activity
Afternoon Shift: No activity

National Dryer / D-5206:

Done / Schurmir will soda blast on Monday.
Midnight Shift:
Day shift: No activity. Will be soda blasted on Monday.
Afternoon Shift: No activity…will continue final cleaning midnight shift OT (need buggy cleaned, buggy hydraulic lift cleaned, vacuum on trays under main belt, and floor behind hydraulic lift)

Tower 3 /DPT-101:

Sheaves have been changed.
Midnight Shift:
Day shift: Continue.
Afternoon shift: Continue. Starting stabilization on T3 (still has several days before coming down)

Tower 6 / Cu-1230:

Loaded and Running.
Midnight Shift:
Day shift: Continue.
Afternoon shift: Continue

Harrop Kiln – Al-4096 XL

Completed.
Midnight Shift:
Day shift: Down.
Afternoon shift: Down

North Screener / DPT 101:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.
Midnight shift: Hold.
Day shift: Hold
Afternoon Shift: Hold.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .
Midnight shift:

Day shift: Continued-we have 2 totes left. Will switch to Cu-1230 when finished. North or South screener will be switched back to Cu-0860-depending which finishes first.
Afternoon Shift: Continue…1-2 totes remaining.

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.
Midnight shift:
Day Shift: No activity
Afternoon shift: No activity

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)
Midnight shift:
Day Shift: No activity
Afternoon shift: No activity

TK #2 Change over to V 2010:

Just need to verify that all saggers have been changed over. We can use V 2010, AL saggers that are clean, or new saggers. Fill in work. We will be tentatively starting the week of June 23.
Midnight shift:
Day Shift: No activity
Afternoon shift: No activity. Plan to light on afternoon shift Sunday June 22.

Priorities for Weekend:

1. Safety and environmental
II. Towers and screening
III. 5 RC- powder for 2 line next week - SA needs to be correct, refires will finish Saturday, then fresh feed
IV. Line 1 SNAP - watch RC rate and SA
V. 3 Line finish D-1798 , Clean Drier and RC for D-1799 to start ASAP - also solution prep for this.
VI. New Pfaudler - Clean for D-1799, need to have base analyzed and ready for Monday am
VII. 4 RC - Clean and be ready for Cu-0226 on Sunday into Monday night. Need to inspect and make sure we are clean
VIII. Old Pfaudler finish 8 Batches SCG (one done last week). Rinse and hold for potassium Spheres.

IX. 6 RC - Finish SCG and clean for potassium spheres.
X. Selectsorb - Finish zeolite batches and hold.
XI. Change cartridges in vertical dust collector-if we have new replacements.

Top Five are call outs for sure, use discretion for others, if something seems wrong or missed call me.

OTHER ITEMS:

*Make sure Building 27 tanks are clean - especially soda ash tank 5 – **UPDATE: We will need Lucas to remove their locks to do the tank cleaning. All pumps and lines locked out.**
*CBT catch up needed if we have any extra
*Get a processor for LIB so we can work that out next week – **UPDATE: starting this on Monday June 23**
*Line 2 on HOLD until Monday days at least
*Harrop Kiln – Hold

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA