SOUTH PRODUCTION NOTES

May 16, 2014
Day Shift

BASF EMPLOYEES
71 Last Recordable
321 Last Lost Time

At screeners: all totes need to have two bands fastened to sock before opening a new tote.
Work notification written to have green totes at red. Towers repaired – 934137033
Work notification to place duct work hangers on the second floor (bldg. 31) - 934147915
Work notification written to cap / remove ductwork around #3 mixer -934147916

#1 MED / ICL-8 next:

All material has been fed as instructed. Waiting for clean up instructions.
- Old gear box back in place. Need to pull auger.

Midnight shift: No activity.
Day shift:
Afternoon shift: need to start working on dryer, spiral, feeder belt

#1 RC / Al 5637 refires then ICL-8 next:

Clean out sheet has been provided. We need to start clean up on this line .
Midnight shift: Finished cleaning and reassembled / needs flush run through- Ask J Bodmann on Friday morning.
Day shift:
Afternoon Shift:

Exhaust to

#2 MED line/ Cu-0360:.

Expect to start running this line sometime during midnight shift; we will run the extruder. Dryer has been lit and is holding temps. Engineer will come in early (late on 11-7 shift) and monitor the start up of batches.
Midnight shift: Continued for 1st 4 hours- no issues-we are running 15-20 batches.
Day Shift:
Afternoon Shift:

#2 RC/ Cu-0860: Completed.

There are no instructions at this time on what to do with this calciner. Stay tuned.
Midnight shift: No activity.
Day shift:
Afternoon Shift:

Exhaust to

#3 MED line / D-0768:

Stop after batch in pulva is completed if it has not been completed on second shift. See First shift note… Per Bill Grodecki, Need to switch from Phibrotech Cu Carb to World Metals Cu Carb, and that will occur Thurs morning.
Midnight Shift: Continued / using World Metals Cu Carb
Day shift:
Afternoon Shift:

#3 RC / D-0768:

Continue to run. Keep an eye on the CTO.
Midnight shift: Continued.
Day shift:
Afternoon Shift:

Exhaust to CTO

#4 RC / 5206:

Feed was shut off at 4:30 am/ Rate has been ustable for 2 days.
Midnight Shift: Continued until 4:30am- Rate is fluctuating. Material is still wet at end of National Dryer. We need to drain batches longer on Abbe/slow National Dryer down, and /or increase temperature-Please advise in morning meeting.
Day shift:
Afternoon Shift:

Exhaust to 4A DC

PK Blender / Na Selexorb Intermediate next:

Waiting for instructions.
Midnight Shift: No activity/Turned steam off of weigh tank.
Day shift: No activity…need to discuss with Bodmann regarding cleaning/timing of next product (Na Selexorb Intermediate)
Afternoon shift:

#5 RC / 1507 done, Cu 3818 next:

When we finish the 1507 we will need to do a quick clean up as #5 calciner is a high priority and we are way behind on it this year – next product is Cu-3818 P.
Midnight shift: Installing cartridges on 5 A dust collector-should be complete at end of 3rd shift. Vac-u-max-done. 5B crtridges will need installed-new ones on mezzanine and old ones taken out to haz waste.

Day shift:
Afternoon shift:

Exhaust to

Old Pfaudler – D-0754:

Continue making batches. When filling the water softener tank some brownish colored water came out when the R.O. pump kicked on. It was short lived, but will need to be monitored. The engineer was notified (M.V. - 5/11/14). Continue collecting a sample of the drainage, properly label it and send it to the lab for evaluation – this is a customer request let's make it happen with EVERY batch we make. Make sure that we add on the batch sheet any drainage collected and add to the label of the sample the batch number.
Midnight Shift: Continued.
Day Shift:
Afternoon Shift:

#6 RC / D-0754:

Remember that we are to take a single large sample (not two, just one) per MOD and we need to collect a chemi sample that will be collected only during midnight shift. Take the chemi sample to the lab every morning.
Make sure that you check the MOD for changes.
Midnight shift: Continue.
Day Shift:
Afternoon shift:

Exhaust to Sly Scrubber

HC-11 Tanks Cu-5020 :

About another week left to go on this run. Continue to make strikes as directed by the North end. Constant communication still vital for ongoing success. If we notice any large chunks in the soda ash bags stop and set the bag aside and notify your group leader.W/O in to replace bulb in light over tank 107(5/11/12.)
Midnight shift: Continue / We are going to batch 150.
Day shift:
Afternoon Shift:

New Pfaudler / Cu 0226 next :

Need cleaning instructions
Midnight shift: No activity

Day shift:
Afternoon Shift:

Abbe Blender – D-5206:

We can run on the weekend and off shifts. Make sure to read Grodecki's instructions at the end of the shift notes regarding how to match up lots of 5202.
Midnight shift: Continued.
Day shift:
Afternoon shift:

National Dryer / D-5206:

Make sure that we are taking the bags coming off the National dryer to the far railshed for the moment. We will not feed D-5206 to the calciner just yet.
Midnight Shift: Continued to feed as material is available.
Day shift:
Afternoon Shift:

Tower 3 / Cu-0860: Cu-1986-next-1 load

Loaded and running.
Midnight Shift: Running / 1 load of Cu-1986 is next.
Day shift:
Afternoon shift:

Tower 6 /: Cu-1986-1 load

Tower has been unloaded and loaded.
Midnight Shift: Reloaded and running.
Day shift:
Afternoon shift:

North Screener / Cu 0860:

The North screener is apart and will be set up for Cu-0860. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS. Make sure that we hit the rate required.
Midnight shift: Continued. Have 12 drums with liners/fines drum hooked up and labeled and a new skid of alcohol. Drum set up and ready to screen.
Day shift:
Afternoon Shift:

South Screener / Cu-0860:

Running. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS. Make sure that we hit the rate required.

Midnight shift: Re-assembled/Running to dry out screener-Drum set up and ready to start screening on day shift.
Day shift:
Afternoon Shift: Minor cleaning needed and scale issue (W.O. written for electrician. Hoping to start during shift

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.
Midnight shift: No change
Day Shift: No change.
Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

Started to clean up and take apart machines in preparation for Zr material. We will use only one dust collector.
Midnight shift: No change
Day Shift: No change.
Afternoon shift:

We need 113 Bags – see Dateesha's e-mail

PRIORITIES FOR WEEKEND.

I. Safety and Environmental
II. #3 MED / #3 RC – D-0768
III. 5020 strikes
IV. Towers / Screeners – DPT-101 / Cu-0860
V. Old Pfaudler, 6 RC and drier - D-0754
VI. Abbe and National 5 RC 1506 - WATCH RATE 15,600 PER DAY
VII. 4 RC – Start clean up for 5206.
VIII. Keep department clean: Haz Waste drums, garbage, etc.