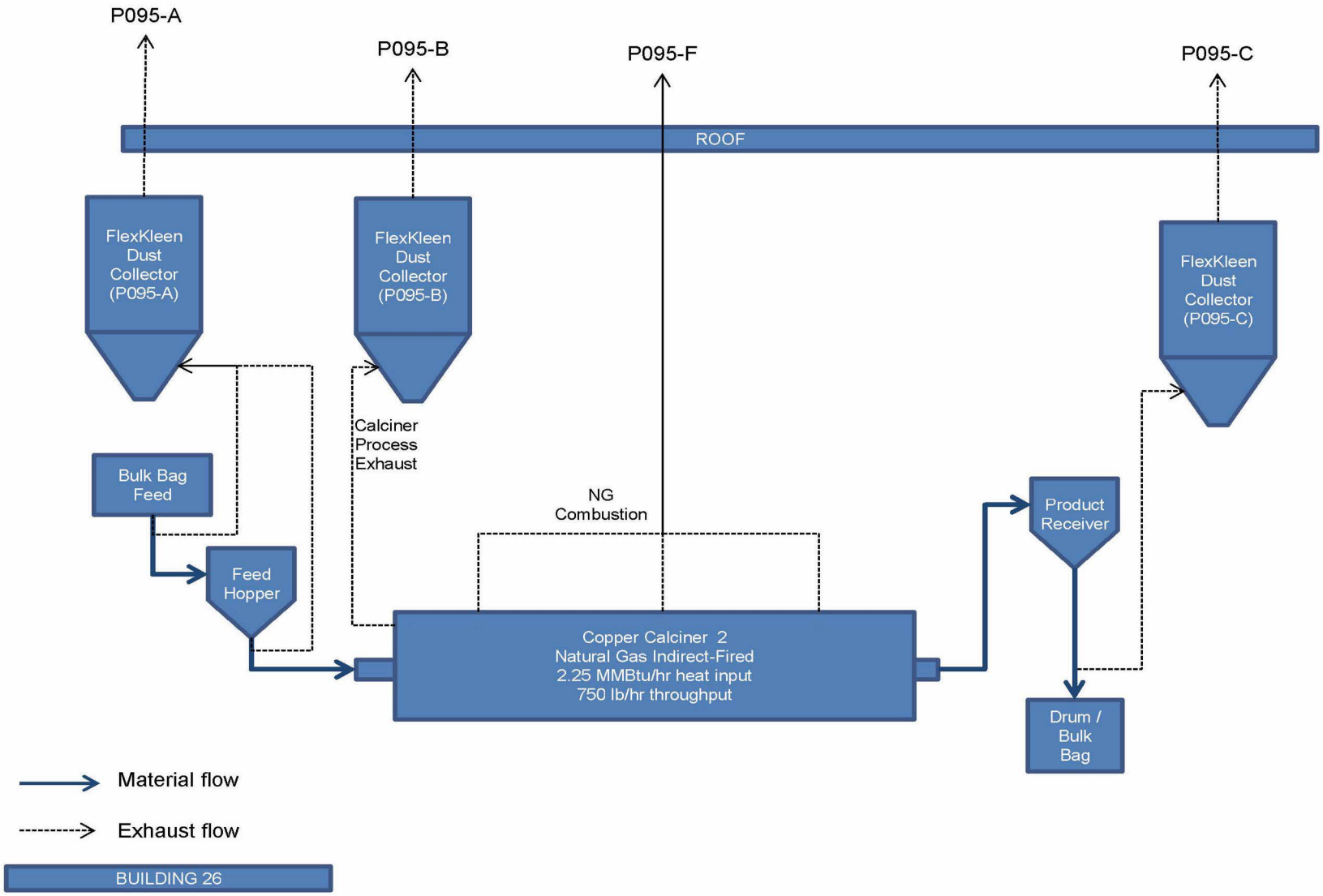P095 Copper Calciner 2