TITLE V READINGS CTO

	A	B	C	D	E	F	G	H	I	J
1										
2		**Week of:**	4/25/2016							
3										
5							**SCR Catalyst**			
6					**Inlet Temp. F (930-990)**	**Outlet Temp. (830-930)**	**Inlet Temp. F (650-900)**	**Title V Outlet Temp. F >650**	**Inlet NOx (0-8000)**	**Outlet NOx (< 200)**
8		**Shift**	**Oper**	**Time**						
9	Monday	Night	SS	1am	NOP	NOP	NOP	NOP	NOP	NOP
10		Day	LF	1pm	NOP	NOP	NOP	NOP	NOP	NOP
11	4/25/2016	Afternoon	SS	5pm	NOP	NOP	NOP	NOP	NOP	NOP
12	Tuesday	Night	SS	12am	NOP	NOP	NOP	NOP	NOP	NOP
13		Day	Shill	1pm	NOP	NOP	NOP	NOP	NOP	NOP
14	4/26/2016	Afternoon	SS	5pm	NOP	NOP	NOP	NOP	NOP	NOP
15	Wednesday	Night	SH	11pm	859	854	817	781	1996	0
16		Day	JRC	11am	NOP	NOP	NOP	NOP	NOP	NOP
17	4/27/2016	Afternoon	SS	5pm	NOP	NOP	NOP	NOP	NOP	NOP
18	Thursday	Night	SH	1am	NOP	NOP	NOP	NOP	NOP	NOP
19		Day	JRC	9:00 AM	NOP	NOP	NOP	NOP	NOP	NOP
20	4/28/2016	Afternoon	LSF	4pm	NOP	NOP	NOP	NOP	NOP	NOP
21	Friday	Night	SH	1am	NOP	NOP	NOP	NOP	NOP	NOP
22		Day	JRC	11am	nop	NOP	NOP	NOP	NOP	NOP
23	4/29/2016	Afternoon	LSF	4pm	900	853	804	763	0	1
24	Saturday	Night	SS	1am	899	853	801	762	0	0
25		Day	CB	7:30am	899	851	802	762	0	1
26	4/30/2016	Afternoon	LSF	8pm	899	852	803	760	0	1
27	Sunday	Night	SS	1am	nop	NOP	NOP	NOP	NOP	NOP
28		Day	JRC	10am	899	853	802	762	0	0
29	5/1/2016	Afternoon	SH	6:30pm	900	852	799	754	0	0
32										

TITLE V READINGS CTO

	K	L	M	N	O
1		**SCR/CTO U N I T L O G S H E E T (P092)**			
2					
3					
5	**Ammonia % valve opening (0-100)**	**% Fan speed (0-100)**	**CTO Suction (-3")-(-5")**	**Ammonia Flow Rate (0.01-0.15gpm)**	**Ammonia Tank Level (60-80)**
6					
8					
9	NOP	NOP	NOP	NOP	NOP
10	NOP	NOP	NOP	NOP	NOP
11	NOP	NOP	NOP	NOP	NOP
12	NOP	NOP	NOP	NOP	NOP
13	NOP	NOP	NOP	NOP	NOP
14	NOP	NOP	NOP	NOP	NOP
15	33	52	-4.9	0.11	73
16	NOP	NOP	NOP	NOP	NOP
17	NOP	NOP	NOP	NOP	NOP
18	NOP	NOP	NOP	NOP	NOP
19	NOP	NOP	NOP	NOP	NOP
20	NOP	NOP	NOP	NOP	NOP
21	NOP	NOP	NOP	NOP	NOP
22	NOP	NOP	NOP	NOP	NOP
23	33	43	-4.9	0.03	64
24	33	43	-4.9	0.03	77
25	33	42	-4.9	0.11	69
26	33	43	-4.9	0.03	77
27	NOP	NOP	NOP	NOP	NOP
28	32	44	-4.9	0.03	62
29	32	41	-4.9	0.03	72
32					

TITLE V READINGS CTO

	P	Q	R	S	T	U
1						
2						
3						
5	**Inlet Baghouse Temp (90-140)**	**Pressure Drop Information**				**Comments/ Problems**
6		**Title V DP Baghouse >1"**	**DP SCR (2-7)**	**DP Burner (0.5-1.5)**	**HEPA (<1.5)**	
8						
9	NOP	NOP	NOP	NOP	NOP	
10	NOP	NOP	NOP	NOP	NOP	
11	NOP	NOP	NOP	NOP	NOP	
12	NOP	NOP	NOP	NOP	NOP	
13	NOP	NOP	NOP	NOP	NOP	
14	NOP	NOP	NOP	NOP	NOP	
15	109	3	2.5	1.1	1	
16	NOP	NOP	NOP	NOP	NOP	
17	NOP	NOP	NOP	NOP	NOP	
18	NOP	NOP	NOP	NOP	NOP	
19	NOP	NOP	NOP	NOP	NOP	
20	NOP	NOP	NOP	NOP	NOP	
21	NOP	NOP	NOP	NOP	NOP	
22	NOP	NOP	NOP	NOP	NOP	
23	120	3.5	2	0.65	0.5	#3 calciner started
24	111	3.5	2	0.65	0.5	
25	109	3.5	2	0.65	0.5	
26	112	3.5	2	0.65	0.5	
27	NOP	NOP	NOP	NOP	NOP	
28	102	4	2	0.7	0.5	
29	108	3.5	2	0.7	0.5	
32					Revised 2 - 4/30/13	

TITLE V READINGS Tri-Mer

	A	B	C	D
1	SHIFT TRI-MER / VIRON SCRUBBER READINGS			
3	**week of**	4/25/2016		
4				
5				
6				
7				
8				
9		**Shift**	**Oper**	**Time**
10	Monday	Night	SS	1am
11		Day	LF.	1PM
12	4/25/2016	Afternoon	SS	5pm
13	Tuesday	Night	SS	12am
14		Day	Shill	2pm
15	4/26/2016	Afternoon	SS	5pm
16	Wednesday	Night	SH	11pm
17		Day	JRC	11am
18	4/27/2016	Afternoon	SS	5pm
19	Thursday	Night	SH	1am
20		Day	JRC	9:00 AM
21	4/28/2016	Afternoon	LSF	4pm
22	Friday	Night	SH	1am
23		Day	JRC	11am
24	4/29/2016	Afternoon	LSF	4pm
25	Saturday	Night	SS	1am
26		Day	CB	7:30am
27	4/30/2016	Afternoon	LSF	8pm
28	Sunday	Night	SS	1am
29		Day	JRC	10am
30	5/1/2016	Afternoon	SH	6:30pm
32		***	Any condition outside of the prescribed parameters needs to be reported via voice mail to	
33			Ext. 2568 with an email followup to Tim Anglin, Group Leaders, and Superintendents ASAP ***	
34			All Equipment operation outside of parameters must be repaired as soon as possible	
35			Mark section NOP if equipment is Not Operating	

TITLE V READINGS Tri-Mer

	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V
1																		
3																	RC #1	P010
4	Viron PH		Tri-mer PH			Trimer Pressure Drop			Trimer Flow Rates			Check (X)					RC #2	P102
5												Calciners					RC #3	P103
6	Viron #2	Viron #3	Tank 1	Tank 2	Tank 3	Stage1	Stage 2	Stage 3	Stage 1	Stage 2	Stage 3	Routed to					RC #4	P009
7	Range	Range	Range	Range	Range	Range	Range	Range	Range	Range	Range	Trimer					RC #5	P080
8	(6-11)	(6-11)	(10-13)	(10-13)	(10-13)	0"-1.5"	1"-4"	3"-6"	50 MIN	50 MIN	50 MIN	1	2	3	4	5	Comments/ Problems	
9																		
10	8	NOP	10.3	10.13	10.2	0.84	3.49	2.12	100	82	93					x		
11	8.1	NOP	10.3	10.37	10.25	0.65	2.53	2.26	100	82	92					x		
12	NOP	NOP	10.2	10.15	10.5	0.34	3.04	2.14	100	82	93					x		
13	8.1	NOP	10.6	10.17	10.08	0.79	2.64	2.11	100	82	93					x		
14	NOP	7.9	10.5	10.2	10.1	0.81	2.84	3.84	99	81	94					x		
15	8.1	7.8	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP					x		
16	8.2	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP							
17	8.1	7.7	11.85	10.82	10.01	0.56	3.38	2.18	100	86	91				x	x		
18	8.1	7.8	10.11	10.05	10.09	0.91	4.75	2.15	100	82	93				x	x		
19	8.2	7.9	10.6	10	10	0.5	4	2.2	100	84	94				x	x		
20	8.1	7.7	10.2	10.08	10.4	0.97	3.44	2.09	100	85	94				x	x		
21	nop	7.8	10.4	10.8	10.3	0.35	3.67	2.02	100	82	94				x	x		
22	8.2	7.8	10.6	10.1	10.3	0.8	4	2.1	100	76	92				x			
23	8.3	7.9	10.2	10.1	10.6	1.1	3.7	1.8	100	76	92				x			
24	nop	7.8	10.1	10	10.6	1.1	3.8	2.1	100	74	92				x			
25	nop	7.7	10.5	10	10.5	0.05	3.82	2.45	100	66	90				x			
26	8.3	7.8	10.4	10	10.36	0.28	3.33	2.25	100	73	92				x			
27	nop	8.1	10.3	10.1	10.55	0.65	3.3	2.14	100	75	93				x			
28	nop	7.7	10.4	10.12	10.6	0.81	3.21	2.28	100	75	93				x			
29	nop	7.7	nop	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP							
30	nop	7.6	nop	NOP	NOP	NOP	NOP	NOP	NOP	NOP	NOP							
32																		
33																		
34																		
35																		

	A	B	C	D
1	South Side Daily Title V Readings Bldg. 11			
4	WEEK OF		4/25/2016	
7	**Day**	**Operator**	**Time**	**Powder Room**
8				**Building 11**
9				**Baghouse**
10				**Pressure Drop:**
11				**>1 inch H_2O**
12	**Monday**	**SS**	**5pm**	**2**
13	**Tuesday**	**SS**	**5pm**	**1.5**
14	**Wednesday**	**SS**	**5pm**	**1.5**
15	**Thursday**	**LSF**	**4:30pm**	**2.5**
16	**Friday**	**LSF**	**4pm**	**1.5**
17	**Saturday**	**LSF**	**8pm**	**2**
18	**Sunday**	**SH**	**6:30**	**2**
21	***NOP = Not Operating***			
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***			
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP ******			
24	***The equipment operating outside of parameters must be repaired as soon as possible.***			

	E	F	G
1			
4	AFTERNOON SHIFT READINGS		
7	**Powder Room**	**Powder Room**	**Powder Room**
8	**Building 11**	**Building 11**	**Building 11**
9	**50 lb. Bag Area Filter Fabric**	**Baghouse**	**50 lb. Bag Area Filter Fabric**
10	**Pressure Drop:**	**Visible Emissions**	**Visible Emissions**
11	**>1 inch H_2O**	**Y/N**	**Y/N**
12	**NOP**	**No**	**NOP**
13	**NOP**	**No**	**NOP**
14	**NOP**	**No**	**NOP**
15	**NOP**	**no**	**NOP**
16	**NOP**	**no**	**NOP**
17	**nop**	**no**	**nop**
18	**nop**	**no**	**NOP**
21			
22			
23			
24			

TITLE V READINGS Bldg 31

	A	B	C
1	South Side Daily Title V Readings Bldgs. 31		
4	WEEK OF	4/25/2016	
7	**Day**	**Operator**	**Time**
8			
9			
10			
11			
12	**Monday**	**SS**	**5pm**
13	**Tuesday**	**SS**	**5pm**
14	**Wednesday**	**SS**	**5pm**
15	**Thursday**	**LSF**	**4pm**
16	**Friday**	**LSF**	**4pm**
17	**Saturday**	**LSF**	**8pm**
18	**Sunday**	**SH**	**6:30**
21	***NOP = Not Operating***		
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***		
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP*** ***		
24	***The equipment operating outside of parameters must be repaired as soon as possible.***		

TITLE V READINGS Bldg 31

	D	E	F	G	H
1					
4	AFTERNOON SHIFT READINGS				
7	**F 2 Scrubber**	**F 1 Scrubber**	**TriMer Stack**	**Roof Dust Collectors**	**Action Taken**
8	**P024 & P026**	**P010 & P028**	**P010, P026 &P080**	**P026, P028 & P010**	
9	**Building 31 Roof**	**Building 31 Roof**	**Building 31 Roof**	**Building 31 Roof**	
10	**Visible Emissions**	**Visible Emissions**	**Visible Emissions**	**Visible Emissions**	
11	**Y/N**	**Y/N**	**Y/N**	**Y/N**	
12	**N**	**N**	**N**	**N**	
13	**N**	**N**	**N**	**N**	
14	**N**	**N**	**N**	**N**	
15	**no**	**no**	**no**	**no**	
16	**no**	**no**	**no**	**no**	
17	**no**	**no**	**no**	**no**	
18	**no**	**no**	**no**	**no**	
21					
22					
23					
24					

	A
1	South Side Daily Title V Readings Bldg. 27
4	WEEK OF
7	**Day**
8	
9	
10	
11	
12	**Monday**
13	**Tuesday**
14	**Wednesday**
15	**Thursday**
16	**Friday**
17	**Saturday**
18	**Sunday**
21	***NOP = Not Operating***
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP ******
24	***The equipment operating outside of parameters must be repaired as soon as possible.***
27	***PLEASE note that the Sly Scrubber demister dp guage will display two alternating readings (%RANGE and INCHES H2O)***
28	***For Title V recording purposes, only record the INCHES H2O value***
30	**Also, if any reading is out-of-range be sure to make every effort to correct (blow out lines/tubing, submit work notification, ask for ass**

Bldg 27

	B	C	D	E	F	G	H	I	J
1									
4	4/25/16			AFTERNOON SHIFT READINGS					
7	Operator	Time	P&S Dryer / RC #6	P&S Dryer / RC #6	P&S Dryer / RC #6	RC #6	Horne Tabletting	~~Gravity Bed Sep.~~	~~Gravity Bed Sep.~~
8			P092 and P130	P092 and P130	P092 and P130	P092	P096	~~P105~~	~~P105~~
9			Sly Scrubber	Sly Scrubber	Sly Scrubber	Baghouse	Visible	~~Baghouse~~	~~Visible~~
10			Flow	Demister Pressure	Visible Emissions	Pressure Drop	Emissions	~~Pressure Drop~~	~~Emissions~~
11			> 2gpm	<1 inches H_2O	Y/N	<2 inches H_2O	Y/N	~~1-4 inches H_2O~~	~~Y/N~~
12	SS	5pm	131	0.11	N	0.2	N	out of service	out of service
13	SS	5pm	126	0.11	N	0.2	N	out of service	out of service
14	SS	5pm	129	0.12	N	0.2	N	out of service	out of service
15	LSF	4:30pm	Nop	Nop	no	0.2	no	out of service	out of service
16	LSF	4pm	136	0.12	no	0.3	no	out of service	out of service
17	LSF	8pm	nop	nop	no	0.4	no	out of service	out of service
18	SH	6:30pm	nop	nop	np	nop	no	out of service	out of service
21									
22									
23									
24									
27									
28									
30	sistance)								

Bldg 27

	K
1	
4	
7	**Action Taken**
8	
9	
10	
11	
12	
13	
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15	
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17	
18	
21	
22	
23	
24	
27	
28	
30	

	A	B	C	D	E	F
1	West Pfaudler (D4601 Production) Daily Title V Readings					
4	Week of _____	2/29/2016				
7	**Day**	**Operator**	**Time**	**TriMer**	**TriMer**	**TriMer**
8				**P026**	**P026**	**P026**
9				**Tank 1**	**Tank 2**	**Tank 3**
10				**pH**	**pH**	**pH**
11				**>9**	**>9**	**>9**
12	**Monday**					
13	**Tuesday**					
14	**Wednesday**					
15	**Thursday**					
16	**Friday**					
17	**Saturday**					
18	**Sunday**					
21	***NOP = Not Operating***					
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***					
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP ******					
24	***The equipment operating outside of parameters must be repaired as soon as possible.***					
26	***Uncontrolled NOx Emission Rates per Permit Condition C1.(2)***					
27	***909.6 lbs/batch***					
28	***19 lbs./hour***					
29	***454 lbs./day***					

	G	H	I	J	K	L	M
1							
4	AFTERNOON SHIFT READINGS						
7	**TriMer**	**TriMer**	**TriMer**	**TriMer**	**TriMer**	**TriMer**	**Action Taken**
8	**P026**	**P026**	**P026**	**P026**	**P026**	**P026**	
9	**Stage 1**	**Stage 2**	**Stage 3**	**Stage 1**	**Stage 2**	**Stage 3**	
10	**Pressure Drop**	**Pressure Drop**	**Pressure Drop**	**Flow Rate**	**Flow Rate**	**Flow Rate**	
11	**0.2"- 3"**	**1"- 5"**	**1"- 6"**	**>50 gpm**	**>50 gpm**	**>50 gpm**	
12							
13							
14							
15							
16							
17							
18							
21							
22							
23							
24							
26							
27							
28							
29							

	B	C	D	E	H
2					
4				**F1/F2 Scrubber Checksheet - Return to GL once sheet complete**	
5				**F1 Demister**	**F1 Packing**
6				Pressure drop ("H2O)	Pressure drop ("H2O)
8	**Date**	**Shift**	**Operator**		
9	4/25/2016		SS	6.9	3.5
11	4/26/2016		SS	6.7	4
13	4/27/2016		SS	6.9	3.5
15	4/28/2016		LSF	6.6	3.5
17	4/29/2016		LSF	6.6	3.5
19	4/30/2016		LSF	6.4	3
21	5/1/2016		SH	9	5
25	**If pressure drop across any of the three spots increase a large amount or is increasing week after week, this may indicate a problem is present. Alert engineer or group leader**				

F1 F2

	I	K	P	S	V
2	AFTERNOON SHIFT READINGS				
4					
5		**F1 Blower**	**F2 Demister**	**F2 Packing**	**F2 Blower**
6		Pressure drop ("H2O)	Pressure drop ("H2O)	Pressure drop ("H2O)	Pressure drop ("H2O)
8					
9		7	NOP	NOP	NOP
11		8	0.1	0.75	3.42
13		7	0.1	0.75	3.45
15		7	0.1	0.75	3.43
17		7	0.1	0.75	3.47
19		6	0.1	0.75	3.43
21		9	nop	nop	nop
25					

TITLE V READINGS Bldg 16

	A	B	C	D
1	South Side Daily Title V Readings Bldg. 16			
4	Week of __7/13/15_____	4/25/2016		
7	**Day**	**Operator**	**Time**	**RC #4 (P009)**
8				**Building 16**
9				**Baghouse 4a**
10				**Pressure Drop:**
11				**0.3-4.5 inches H_2O**
12	**Monday**	**SS**	**1am**	**NOP**
13	**Tuesday**	**SS**	**12am**	**NOP**
14	**Wednesday**	**SH**	**11pm**	**NOP**
15	**Thursday**	**SH**	**12:30am**	**NOP**
16	**Friday**	**SH**	**1am**	**NOP**
17	**Saturday**	**ss**	**1am**	**nop**
18	**Sunday**	**SS**	**1am**	**NOP**
21	***NOP = Not Operating***			
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***			
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP ******			
24	***The equipment operating outside of parameters must be repaired as soon as possible.***			

TITLE V READINGS Bldg 16

	E	F	G	H	I	J	K	L
1								
4		MIDNIGHT SHIFT READINGS						
7	**RC #4 (P009)**	**Viron 2 (P086)**	**Viron 2 (P086)**	**Viron 3 (P086)**	**Viron 3 (P086)**	**National Dryer**	**National Dryer**	**CTO/SCR Stack**
8	**Building 16**	**Building 16**	**Building 16**	**Building 16**	**Building 16**	**P106**	**P106**	**P092, P102 & P103**
9	**Baghouse 4b**	**Scrubber**	**Scrubber**	**Scrubber**	**Scrubber**	**Roof Building 16**	**Baghouse**	**Roof Building 16**
10	**Pressure Drop:**	**Pressure Drop:**	**Make-up Water**	**Pressure Drop:**	**Make-up Water**	**Visible Emissions**	**Pressure Drop**	**Visible Emissions**
11	**0.3-4.5 inches H_2O**	**>1 inch H_2O**	**> 2 GPM**	**>1 inch H_2O**	**> 2 GPM**	**Y/N**	**1-4 inches H_2O**	**Y/N**
12	**NOP**	**3**	**2**	**NOP**	**NOP**	**N**	**NOP**	**N**
13	**NOP**	**3.5**	**2**	**NOP**	**NOP**	**N**	**NOP**	**N**
14	**NOP**	**2.2**	**2**	**NOP**	**NOP**	**N**	**NOP**	**N**
15	**2.17**	**2.4**	**2**	**5**	**2**	**N**	**2.15**	**N**
16	**2.12**	**3**	**2**	**5**	**2**	**N**	**2.15**	**N**
17	**2.09**	**nop**	**nop**	**8.1**	**2**	**n**	**2.16**	**no**
18	**2.12**	**nop**	**nop**	**7.8**	**2**	**no**	**2.15**	**no**
21								
22								
23								
24								

TITLE V READINGS Bldg 16

	M
1	
4	
7	**RC# 5 (P080)**
8	**Dust Collectors 5a & 5b**
9	**Roof Building 16**
10	**Visible Emissions**
11	**Y/N**
12	**N**
13	**N**
14	**N**
15	**N**
16	**N**
17	**no**
18	no
21	
22	
23	
24	

TITLE V READINGS Bldg 9

	A	B	C
1	South Side Daily Title V Readings Bldg. 9		
4	WEEK OF	4/25/2016	
7	**Day**	**Operator**	**Time**
8			
9			
10			
11			
12	**Monday**	**SS**	**1am**
13	**Tuesday**	**SS**	**12am**
14	**Wednesday**	**SH**	**11pm**
15	**Thursday**	**SH**	**1am**
16	**Friday**	**SH**	**1am**
17	**Saturday**	**SS**	**1am**
18	**Sunday**	**SS**	**1am**
21	***NOP = Not Operating***		
22	***Any condition outside of the prescribed parameters need to be reported via voice mail to***		
23	***Tim Anglin ext. 2568, with an email followup to Group Leaders, and Superintendent ASAP*** ***		
24	***The equipment operating outside of parameters must be repaired as soon as possible.***		

TITLE V READINGS Bldg 9

	D	E	F	G	H
1					
4	MIDNIGHT SHIFT READINGS				
7	**PK Blender (P099)**	**PK Blender (P099)**	**PK Blender (P099)**	**PK Blender (P099)**	**Action Taken**
8	**Building 9**	**Building 9**	**Building 9**	**Building 9**	
9	**Baghouse**	**Scrubber**	**Scrubber**	**Visible**	
10	**Pressure Drop:**	**Pressure Drop:**	**Water Flow**	**Emissions**	
11	**3-5 inches H_2O**	**>/= 2 inches H_2O**	**Y/N**	**Y/N**	
12	**NOP**	**NOP**	**N**	**N**	
13	**NOP**	**NOP**	**N**	**N**	
14	**NOP**	**NOP**	**N**	**N**	
15	**NOP**	**NOP**	**N**	**N**	
16	**NOP**	**NOP**	**N**	**N**	
17	**nop**	**nop**	**no**	**no**	
18	**nop**	**nop**	**no**	**no**	
21					
22					
23					
24					

Dust Coll

	A	B
2		
4	WEEK OF	4/25/2016
5		
6		
8	**Date**	**Shift**
9	4/25/2016	11-7
11		
12	4/26/2016	11-7
14		
15	4/27/2016	11-7
17		
18	4/28/2016	11-7
20		
21	4/29/2016	11-7
23		
24	4/30/2016	11-7
26		
27	5/1/2016	11-7
29		
31	**If pressure drop across any of the dust collectors increases a large amount or is increasing day after day, this may indicate a problem is present. Alert engineer or group leader**	
32	***If drum level has not increased at all since the previous day, alert group leader/leadman to investigate. Change out drums as necessary and label.**	
33	****If rotolock is not turning, alert group leader/leadman immediately. Dust collector can fill up and pack if rotolock is not on**	

Dust Coll

	C	D	E	F	G	H
2						
4		**Dust collectors - Return to GL once sheet complete**				
5		**#1**	**#1**	**#2**	**#2**	**#3**
6		Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)
8	**Operator**					
9	SS	3	0.25	4.5	mt	3
11	**rotolock**	Y		Y		Y
12	SS	3	0.50	4.5	mt	3
14	**rotolock**	Y		Y		Y
15	SH	3	0.25	4.5	mt	1
17	**rotolock**	Y		Y		Y
18	SH	3	0.25	4.5	mt	1.5
20	**rotolock**	Y		Y		Y
21	SH	NOP	0.25	NOP	mt	2
23	**rotolock**	Y		Y		Y
24	ss	nop	0.25	nop	mt	2
26	**rotolock**	y		y		y
27	ss	nop	0.25	nop	mt	2
29	**rotolock**	y		y		y
31						
32						
33						

Dust Coll

	I	J	L	N	O	P	Q	R	S	T	U	V
2	MIDNIGHT SHIFT READINGS											
4												
5	**#3**	**#7**	**#7**	**#8**	**#8**	**Vertical**	**Vertical**	**CTO**	**CTO**	**National Dryer**	**National Dryer**	**PK Blender**
6	Drum Level*	Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)	Drum Level*	Pressure drop ("H2O)	Drum Level*	Drum Level*
8												
9	0.25	3.5	0.50	6	0.25	1.5	mt	NOP	MT	2.5	0.25	0.50
11		NOP		Y		NOP		Y		Y		NOP
12	0.75	3.5	0.50	5	0.25	1.5	0.25	NOP	mt	2.5	0.50	0.75
14		NOP		Y		NOP		Y		Y		NOP
15	0.50	3	0.50	7	mt	2	mt	3	0.50	2.1	mt	0.50
17		NOP		Y		NOP		Y		Y		Y
18	0.50	3	0.50	7	mt	2	mt	3	0.50	2.1	mt	0.50
20		NOP		Y		NOP		Y		Y		Y
21	0.50	3	0.50	7	mt	2	mt	3	0.50	2.1	mt	0.50
23		NOP		Y		NOP		Y		Y		Y
24	0.50	3	0.50	7	mt	2	mt	3	0.75	2.5	mt	0.50
26		nop		y		y		y		y		y
27	0.50	3	0.50	7	mt	2	mt	3	0.75	2.5	mt	0.50
29		nop		y		y		y		y		y
31												
32												
33												