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Office of Enforcement, Compliance
and Environmental Justice

andeavor

1801 California, Suite 1200
Denver, CO 80202

May 21, 2018

Ms. Alexis North
Office of Enforcement
US EPA Region 8
8OC-EISC
1595 Wynkoop Street
Denver, CO 80202-1129

Re: Stanley Compressor Station
NSPS Subpart OOOOa – Onshore Natural Gas Processing Plant LDAR
Initial Operational Startup & Physical/Operational Change Notification

Dear Ms. North,

Andeavor Field Services LLC (Andeavor), owns and operates the Stanley Compressor Station, located four miles south-southeast of Stanley, ND. With this notification, Andeavor is complying with the this intial notification requirements in accordance with 40 CFR 60.5420a(1) and 40 CFR 60.7(a)(3), to inform US EPA that on May 21, 2018, Andeavor started operation of the new emission sources at the facility, including an EG skid. With the startup of the new emission sources, they facility has undergone both physical and operational changes, thus increasing the overall emission rates of VOC at the facility. Therefore, with this notification, Andeavor is also complying with the physical and operational change notification requirements in accordance with 40 CFR 60.5420a(1) and 40 CFR 60.7(a)(4).

With the addition of an EG skid, the JT skid at Stanley Compressor Station is no longer standalone as defined in 40 CFR 60.5430a. The facility meets the definition of an onshore natural gas processing plant, and affected equipment, as designated under 40 CFR 60.5365a(f), is subject to the corresponding LDAR provisions of the subpart. Andeavor will comply with all applicable requirements of 40 CFR 60 Subpart OOOOa by implementing an LDAR program for the facility, and performing an actual component count within 180 days of the start-up date, per the requirements under 40 CFR 60.482-1a(a).

If you have any questions or require additional information, please contact me at (303) 606-3445 or at Kenan.Bisic@andeavor.com.

Sincerely,

(b) (6) [redacted]

Kenan Bisic
Environmental Specialist