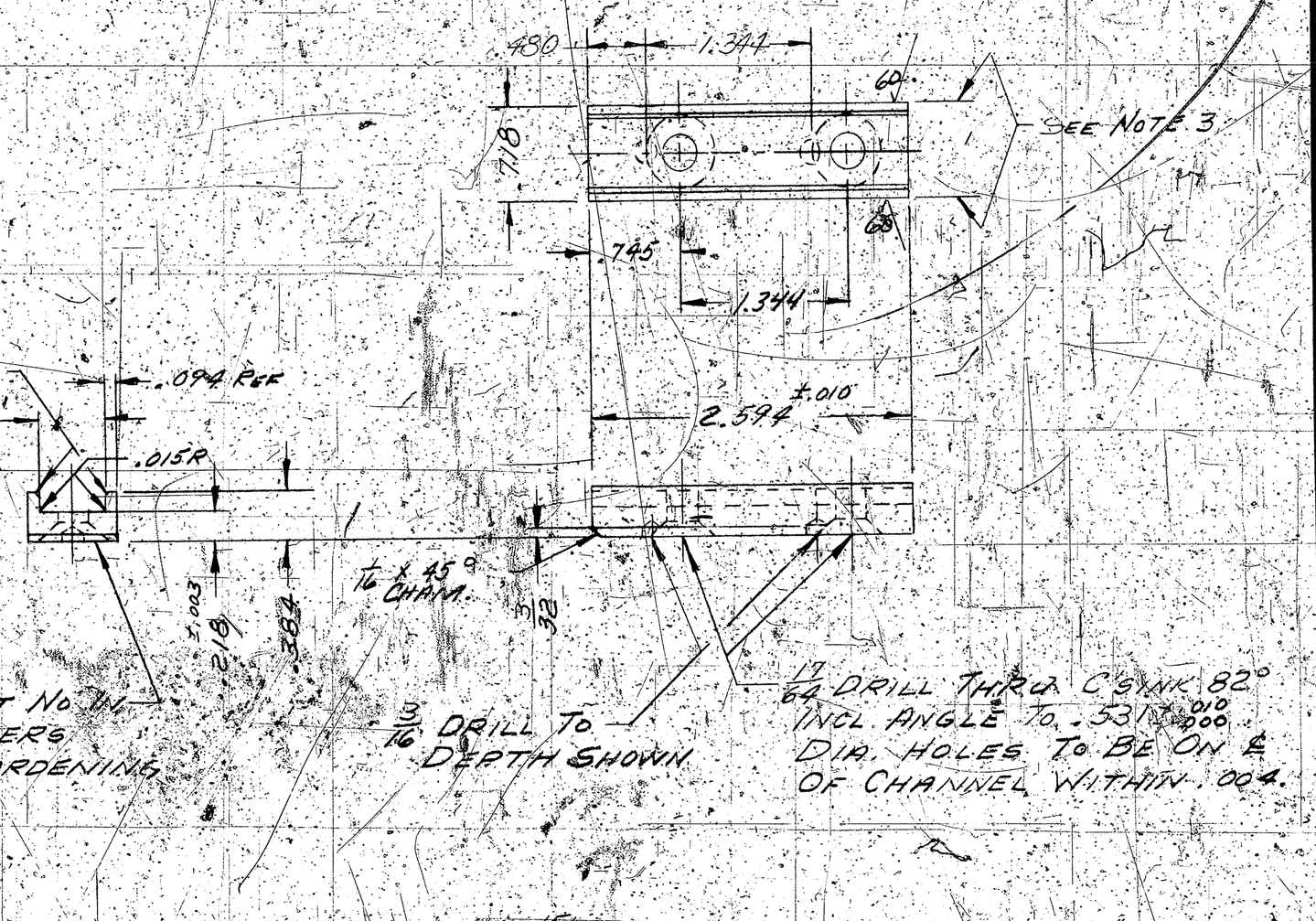
14-14

KEY 17609

9524702



NOTES
1. F.A.O.
2. PLATE PER 5D1-400
3. HEAT TREATMENT - FLAME OR INDUCTION HARDEN SIDES ONLY 1/32 DEEP ROCKWELL C47-53
4. MAGNETIC INSPECT PER MIL-I-6868

* .15/.35 LEAD PERMISSIBLE

NOTICE

Since this document may contain information affecting the National Defense of the United States, its use shall be restricted to the conveyance of information to authorized customers or vendors only, and shall in all respects be subject to the provisions of any Secrecy Agreement submitted to the recipient hereof by The Goodyear Tire & Rubber Company. This document shall not be reproduced nor its contents revealed in any manner to any other person without the written consent of The Goodyear Tire & Rubber Company.

REV.	CHANGE
—	RELEASED WB17609 J 8-25-59
1	REV. BY J.P.V. 11-6-59 K17801-1 ADDED NOTE #4 M. JD 11-10-59
2	REV. BY J.P.V. 10-10-60 K18921 DIM. 1.010 WAS .480, .814 WAS 1.344 & REV. PICTURE K.J.K. 10-13-60 RCB Mo-12-60
3	REV. BY FMH 12-22-60 K19273 DIM. .480 WAS .1010 1.344 WAS .814 REVISED PICTURE M. K.J.K. 12-23-60 RCB 12-23-60
4	REV. BY J.P.V. 1-10-61 K19512 IN TREATMENT BLOCK REMOVED "MARTEMPER" ROCKWELL C47 TO C53", & ADDED "SEE NOTE 3"; REMOVED WORD "ALTERNATE" FROM NOTE #3. M. JD 1-10-61

MATERIAL									
KIND. STEEL BAR	DRAWN	[illegible]	8/11/59	UNLESS OTHERWISE NOTED	WEIGHTS	EST.	ACTUAL	NEXT ASS'Y 9532413
TYPE 4140 OR 4150 *	CHECKED	[illegible]	8-17-59		ROUGH			
SPEC. QQ-S-624	PROJ. ENG.	[illegible]	8-24-59	FRACTIONAL DIMENS. ± 1/64	FINISHED	.114		
TREAT TO SPEC.	TOOL ENG.			DECIMAL DIMENS. ± .005	WHEEL ASS'Y			
SEE NOTE #3	APP.	[illegible]	8-24-59	CAST DIMENS. ± 1/32	BRAKE ASS'Y			
	APP.	[illegible]	8-25-59	ANGULAR ± 1/2°				

TREATMENT: PLATE WITH NOTED TO SPEC. TO THICKNESS OF ; DIMENSIONS TO BE MET AFTER PLATING

SCALE FULL — DO NOT SCALE DRAWING

MUST BE MADE TO G. T. & R. CO. GENERAL MFG. SPEC. KM. 9608

THE GOODYEAR TIRE & RUBBER CO. AKRON, OHIO A
WHEEL AND BRAKE DIVISION

TITLE KEY - DISC DRIVE

REPLACES 9524702

73842