LIMETREE BAY
REFINING, LLC

March 26, 2021

Mr. Austin F. Callwood, Director
Division of Environmental Protection
Department of Planning & Natural Resources
45 Mars Hill
Frederiksted, V.I. 00840-4474

SUBJECT: **Opacity from the East Incinerator – March 20, 2021**

Dear Mr. Callwood:

This letter is submitted in compliance with Section 2.4.5.1 of the Limetree Bay Title V permit as a written follow-up to the email notification to Ms. Verline Marcellin of the Division of Environmental Protection on March 20, 2021 at 6:39 PM regarding the opacity event at the East Incinerator (H-4745).

Section 204-22(a) and (b) of the Rules and Regulations of the Virgin Islands Air Pollution Control Act states that no person shall discharge into the atmosphere, from any stationary source, any air contaminants with opacity equal to or greater than 20 percent for any time period except for fuel burning facilities which are allowed to discharge no more than 40 percent opacity for no more than 3 minutes in any 30 minutes period. The opacity events at the East Incinerator were observed on March 20, 2021 from 5:35 PM to 6:00 PM.

An investigation determined that the control valve on the acid gas line to No. 3 Sulfur Recovery Unit (SRU3) malfunctioned, resulting in an imbalance in the ratio of O_2 to SO_2, causing an opacity. The ratio was adjusted manually and the valve was subsequently serviced.

If you have any questions or need additional information, please contact Maria Aloyo at (340) 692-3781.

Sincerely,

Brent Woodland
Vice President, Operations
Limetree Bay Refining, LLC

Electronic copy: Verline Marcellin (DPNR)

LIMETREE BAY
REFINING, LLC

UNITED STATES POSTAGE
PITNEY BOWES
02 1P $ 000.51⁰
0001977865 MAR 26 2021
MAILED FROM ZIP CODE 00820

Mr. Austin Callwood, Director
Division of Environmental Protection
Department of Planning & Natural Resources
#45 Mars Hill
Frederiksted, VI 00840-4474