Shell Oil Products US
Puget Sound Refinery
P.O. Box 622
Anacortes, WA 98221
Tel 360.293.0800
Fax 360.293.0808
Email pugetsound@ShellOPUS.com
Web-Plant www.shellpugetsoundrefinery.com
Web-Corporate www.shellus.com

CERTIFIED MAIL /RETURNED RECEIPT REQUESTED #7013-2250-0001-8744-0378

February 10, 2016

U.S. Environmental Protection Agency
Ariel Rios Building, Office of Enforcement and Compliance Assurance
Mail Code 2254A
1200 Pennsylvania Avenue, N.W.
Washington, D.C. 20460

Attn: INTERNATIONAL COMPLIANCE ASSURANCE DIVISION

Subject: US EPA Annual Export Report for Shell Oil Products US for Period of January 1, 2015 – December 31, 2015.

Dear International Compliance Assurance Division,

Please find attached the US EPA Annual Export Report for the Shell Oil Products US Refinery located in Anacortes, Washington for the period of January 1, 2015 – December 31, 2015.

Per 40 CFR 62.56 (a)(5), efforts to reduce volume and toxicity of hazardous sludge at Shell Puget Sound Refinery include reducing discharges of hydrocarbon to the oily water sewer system. A total of 1,948 tons is reported for 2015 compared to 1,674 tons in 2014. The increase was due to cleaning petroleum storage tanks for inspections and integrity testing per API standard requirements.

If you have any questions concerning this report, please contact Gary Barklind at (360) 293-0868.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fines and imprisonment.

received
SOM Feb 22/2016

Dated this 10th day of February 2015 on behalf of Shell OPUS Refinery, Anacortes, WA.

Sincerely,

Kim Ort
Health, Safety, Security, Environmental Manager

Enclosures

Cc: Mark Dirkx, Washington Department of Ecology, Industrial Section

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envirogreen technologies ltd.

United States Environmental Protection Agency
Annual Export Report
For
Equilon Enterprises LLC.
Dba Shell Oil Products US
PO Box 622 Anacortes WA.
98221

As per requirements set forth in the US EPA Acknowledgment of consent No. 010777/11E/14 the following information will summarize Export/import of hazardous waste activities from January 1, 2015 to December 31, 2015

Shipping Site Address	**EPA ID# WAD009276197** **8505 South Texas Rd. Anacortes WA. 98221**
Consignee Site Address	**13075** **Envirogreen Technologies Ltd.** **LELA Lot 401, Similco Mine Site** **Princeton, B.C.** **Canada, V0X 1W0**
Notice Number	**535393**
Primary Transporter	**MP Environmental Services Inc.** **CAT000824247**

Hazardous Waste Received for Thermal Treatment

1. **Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.**
   Hazardous Waste, Solid, N.O.S.
   F037 – Class 9, UN3077, III.
   Shipments 4
   Total 107,056 Lbs.

2. **API separator sludge from the Petroleum Refining Industry**
   Hazardous Waste, Solid, N.O.S.
   K051– Class 9, UN3077, III,
   Shipments: 80
   Totals: 1,693,856 Lbs

3. **Crude Oil Storage Tank Sediments from Petroleum Refining Industry**
   Hazardous Waste, Solid, N.O.S.
   K169– Class 9, UN3077, III,
   Shipments: 85
   Totals: 2,095,251 Lbs

Dated this 15th day of January 2016

Donna Dayman
For Andrea Castellani

US Report

2015 Activity

Shell Oil Products USA, Puget Sound Refin PO Box 622, Anacortes WA 98221

Shell Oil Products USA, Puget Sound Refinery

	Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
	4	F037	48.56	53.53	107,056
	80	K051	768.32	846.93	1,693,856
	85	K169	950.39	1,047.63	2,095,251
TOTALS:	**169**		**1,767.27**	**1,948.08**	**3,896,163**

RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
7217	006802142	BK91327-1	11/03/2015	027887	F037	10.70	11.79	23,589
	006802143	BK91328-9	12/03/2015	027899	F037	11.23	12.38	24,758
7507	008410105	BK91329-7	31/08/2015	50471	F037	14.06	15.50	30,997
7598	008410111	BK91330-5	28/10/2015	50834	F037	12.57	13.86	27,712

RCRA Waste Code K051

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
7402	008409978	BK91346-1	15/06/2015	029382	K051	8.38	9.24	18,475
	008409979	BK91347-9	15/06/2015	029383	K051	8.70	9.59	19,180
	008409977	BK91345-3	15/06/2015	029386	K051	8.68	9.57	19,136
	008409982	BK91348-7	16/06/2015	029396	K051	8.59	9.47	18,938
	008409983	BK91349-5	16/06/2015	029398	K051	8.60	9.48	18,960
	008409984	BK91350-3	16/06/2015	029403	K051	10.71	11.81	23,612
	008409985	BK91351-1	17/06/2015	029417	K051	9.15	10.09	20,172
	008409986	BK91352-9	17/06/2015	029423	K051	10.57	11.65	23,303
	008409989	BK91355-2	18/06/2015	029433	K051	10.15	11.19	22,377
	008409988	BK91354-5	18/06/2015	029435	K051	9.43	10.39	20,790
7404	008409987	BK91353-7	18/06/2015	029438	K051	11.15	12.29	24,582
	008409991	BK91357-8	19/06/2015	029449	K051	9.87	10.88	21,760
	008409995	BK91361-0	19/06/2015	029450	K051	10.25	11.30	22,597
	008409994	BK91360-2	19/06/2015	029452	K051	9.83	10.84	21,671

7404	008409993	BK91359-4	19/06/2015	029453	K051	9.15	10.09	20,172
	008409990	BK91356-0	19/06/2015	029455	K051	10.71	11.81	23,612
	008409992	BK91358-6	19/06/2015	029458	K051	9.48	10.45	20,900
7411	008409996	BK91362-8	22/06/2015	029464	K051	9.98	11.00	22,002
	008409997	BK91363-6	22/06/2015	029466	K051	9.78	10.78	21,561
	008409998	BK91364-4	22/06/2015	029469	K051	9.77	10.77	21,539
	008409999	BL12359-9	23/06/2015	029494	K051	9.16	10.10	20,194
	008410000	BL12360-7	24/06/2015	029511	K051	9.07	10.00	19,996
	008410002	BL12362-3	25/06/2015	029519A	K051	8.70	9.59	19,180
	008410003	BL12363-1	25/06/2015	029522	K051	8.60	9.48	18,960
	008410001	BL12361-5	25/06/2015	029524	K051	9.50	10.47	20,944
7418	008410005	BL12365-6	26/06/2015	029536	K051	9.59	10.57	21,142
	008410006	BL12366-4	26/06/2015	029547	K051	8.96	9.88	19,753
	008410007	BL12367-2	29/06/2015	029555	K051	10.07	11.10	22,201
	008410009	BL12368-0	29/06/2015	029556	K051	9.42	10.38	20,768
	008410010	BL12369-8	29/06/2015	029560	K051	9.65	10.64	21,275
	008410004	BL12364-9	30/06/2015	029566	K051	9.54	10.52	21,032
	008410011	BL12357-3	30/06/2015	029570	K051	9.90	10.91	21,826
	008410013	BL12370-6	30/06/2015	029579	K051	9.80	10.80	21,605
	008410012	BL12358-1	30/06/2015	029584	K051	10.19	11.23	22,465
7425	008410015	BL12355-7	01/07/2015	029594	K051	9.83	10.84	21,671
	008410014	BL12354-0	01/07/2015	029598	K051	9.62	10.60	21,208
	008410016	BL12356-5	01/07/2015	029600	K051	9.80	10.80	21,605
	008410017	BL12351-6	02/07/2015	029613	K051	8.98	9.90	19,798
	008410018	BL12352-4	02/07/2015	029614	K051	10.01	11.03	22,068
	008410019	BL12353-2	02/07/2015	029615	K051	8.99	9.91	19,820
7433	008410021	BL12349-0	07/07/2015	029643	K051	10.07	11.10	22,201
	008410020	BL12350-8	07/07/2015	029644	K051	9.88	10.89	21,782
	008410022	BL12346-6	08/07/2015	029656	K051	10.03	11.06	22,112
	008410031	BL12347-4	08/07/2015	029657	K051	9.37	10.33	20,657
	008410032	BL12348-2	09/07/2015	029683	K051	9.02	9.94	19,886
	008410033	BL12344-1	09/07/2015	029691	K051	9.21	10.15	20,305
7443	008410035	BL12345-8	13/07/2015	029728	K051	9.93	10.95	21,892
	008410034	BL12343-3	13/07/2015	029730	K051	9.10	10.03	20,062
	008410037	BL12341-7	14/07/2015	029742	K051	9.08	10.01	20,018
	008410036	BL12340-9	14/07/2015	029743	K051	9.56	10.54	21,076
	008410039	BL12339-1	15/07/2015	029758	K051	8.97	9.89	19,775

7443	008410038	BL12342-5	15/07/2015	029759	K051	9.28	10.23	20,459
	008410041	BL12338-3	16/07/2015	029772	K051	11.03	12.16	24,317
	008410040	BL12337-5	16/07/2015	029773	K051	9.18	10.12	20,238
7455	008410052	BL12331-8	20/07/2015	029834	K051	9.32	10.27	20,547
	008410053	BL12332-6	21/07/2015	029869	K051	10.92	12.04	24,074
	008410054	BL12333-4	22/07/2015	029887	K051	10.20	11.24	22,487
7445	008410051	BL12336-7	17/07/2015	50004	K051	8.33	9.18	18,365
7455	008410055	BL12334-2	23/07/2015	50059	K051	9.20	10.14	20,283
	008410060	BL12321-9	24/07/2015	50076	K051	7.88	8.69	17,372
	008410056	BL12335-9	24/07/2015	50079	K051	9.84	10.85	21,693
7461	008410066	BL12330-0	27/07/2015	50093	K051	9.71	10.70	21,407
	008410062	BL12329-2	27/07/2015	50097	K051	9.67	10.66	21,319
	008410067	BL12327-6	28/07/2015	50119	K051	9.97	10.99	21,980
	008410068	BL12328-4	29/07/2015	50131	K051	10.10	11.13	22,267
7469	008410078	BL12326-8	31/07/2015	50185	K051	9.71	10.70	21,407
	008410077	BL12325-0	31/07/2015	50186	K051	9.87	10.88	21,760
7475	008410080	BL12324-3	05/08/2015	50206	K051	10.05	11.08	22,156
	008410079	BL12323-5	04/08/2015	50208	K051	9.55	10.53	21,054
	008410082	BL12322-7	05/08/2015	50224	K051	8.95	9.87	19,731
	008410081	BE26619-8	05/08/2015	50230	K051	9.13	10.06	20,128
	008410083	BL12422-5	06/08/2015	50249	K051	9.81	10.81	21,627
7479	008410086	BL12420-9	07/08/2015	50274	K051	9.88	10.89	21,782
	008410087	BL12421-7	07/08/2015	50275	K051	10.38	11.44	22,884
7484	008410089	BL12419-1	10/08/2015	50285	K051	10.64	11.73	23,457
	008410088	BL12418-3	10/08/2015	50288	K051	9.73	10.73	21,451
	008410090	BL12416-7	11/08/2015	50303	K051	9.23	10.17	20,349
	008410091	BL12417-5	11/08/2015	50307	K051	9.68	10.67	21,341
	008410069	BL12414-2	12/08/2015	50324	K051	10.66	11.75	23,501
7502	008410103	BL12415-9	26/08/2015	50448	K051	9.89	10.90	21,804

RCRA Waste Code K169

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
7248	006802146	BK91291-9	31/03/2015	028030	K169	10.32	11.38	22,752
7314	008409907	BK91292-7	01/05/2015	028667	K169	10.99	12.11	24,229
	008409908	BK91293-5	04/05/2015	028682	K169	7.12	7.85	15,697
7322	008409909	BK91294-3	05/05/2015	028704	K169	11.13	12.27	24,537

7322	008409911	BK91296-8	06/05/2015	028718	K169	11.29	12.45	24,890
	008409910	BK91295-0	06/05/2015	028719	K169	11.56	12.74	25,485
	008409912	BK91298-4	07/05/2015	028725	K169	11.72	12.92	25,838
	008409913	BK91297-6	07/05/2015	028726	K169	11.63	12.82	25,640
	008409915	BK91299-2	08/05/2015	028729	K169	10.89	12.00	24,008
7327	008409914	BK91300-8	11/05/2015	028740	K169	12.01	13.24	26,478
	008409916	BK91301-6	11/05/2015	028746	K169	10.45	11.52	23,038
	008409917	BL12182-5	12/05/2015	028761	K169	10.01	11.03	22,068
	008409918	BK91302-4	12/05/2015	028771	K169	12.18	13.43	26,852
	008409919	BL12183-3	13/05/2015	028790	K169	12.11	13.35	26,698
7331	008409922	BL12186-6	14/05/2015	028809	K169	11.47	12.64	25,287
	008409921	BL12185-8	14/05/2015	028811	K169	9.88	10.89	21,782
7337	008409920	BL12184-1	15/05/2015	028819	K169	12.12	13.36	26,720
	008409923	BL12187-4	15/05/2015	028821	K169	12.99	14.32	28,638
	008409924	BL12188-2	15/05/2015	028822	K169	12.01	13.24	26,478
	008409925	BL12189-0	19/05/2015	028835	K169	11.47	12.64	25,287
	008409926	BL12190-8	19/05/2015	028836	K169	10.16	11.20	22,399
	008409927	BL12191-6	19/05/2015	028843	K169	10.46	11.53	23,060
7343	008409928	BL12192-4	20/05/2015	028854	K169	12.06	13.29	26,588
	008409930	BL12194-0	20/05/2015	028855	K169	11.22	12.37	24,736
	008409929	BL12193-2	21/05/2015	028864	K169	12.58	13.87	27,734
	008409931	BL12197-3	21/05/2015	028869	K169	12.40	13.67	27,337
	008409932	BL12196-5	21/05/2015	028870	K169	11.95	13.17	26,345
	008409933	BL12195-7	22/05/2015	028879	K169	11.55	12.73	25,463
7349	008409936	BL12200-5	22/05/2015	028883	K169	11.21	12.36	24,714
	008409934	BL12198-1	22/05/2015	028885	K169	12.66	13.96	27,911
	008409935	BL12199-9	22/05/2015	028886	K169	13.57	14.96	29,917
	008409937	BL12201-3	26/05/2015	028927	K169	11.86	13.07	26,147
	008409938	BL12202-1	26/05/2015	028938	K169	12.20	13.45	26,896
	008409940	BL12203-9	26/05/2015	028955	K169	11.19	12.33	24,670
7359	008409941	BL12204-7	27/05/2015	028988	K169	9.92	10.93	21,870
	008409942	BL12205-4	27/05/2015	028997	K169	9.48	10.45	20,900
	008409943	BL12206-2	28/05/2015	029010	K169	11.85	13.06	26,125
	008409944	BL12207-0	28/05/2015	029017	K169	10.32	11.38	22,752
	008409945	BL12208-8	28/05/2015	029024	K169	11.49	12.67	25,331
	008409946	BL12209-6	28/05/2015	029029	K169	11.87	13.08	26,169
7362	008409948	BL12211-2	29/05/2015	029044	K169	11.90	13.12	26,235

7362	008409949	BL12212-0	29/05/2015	029045	K169	10.38	11.44	22,884
	008409947	BL12210-4	29/05/2015	029054	K169	11.10	12.24	24,471
	008409950	BK91344-6	29/05/2015	029055	K169	10.62	11.71	23,413
7371	008409951	BL12213-8	01/06/2015	029058	K169	12.53	13.81	27,624
	008409952	BL12214-6	01/06/2015	029061	K169	11.50	12.68	25,353
	008409954	BL12216-1	02/06/2015	029077	K169	12.29	13.55	27,095
	008409955	BL12217-9	02/06/2015	029078	K169	10.42	11.49	22,972
	008409953	BL12215-3	02/06/2015	029084	K169	11.10	12.24	24,471
	008409956	BL12218-7	03/06/2015	029094	K169	11.22	12.37	24,736
	008409958	BL12220-3	03/06/2015	029110	K169	4.40	4.85	9,700
	008409957	BL12219-5	03/06/2015	029112	K169	10.42	11.49	22,972
7379	008409961	BL12223-7	04/06/2015	029130	K169	10.07	11.10	22,201
	008409959	BL12221-1	04/06/2015	029133	K169	10.28	11.33	22,664
	008409960	BL12222-9	05/06/2015	029164	K169	10.88	11.99	23,986
	008409969	BL12224-5	05/06/2015	029166	K169	10.24	11.29	22,575
	008409970	BL12225-2	05/06/2015	029168	K169	9.53	10.51	21,010
7443	008410047	BL12230-2	15/07/2015	029761	K169	11.17	12.31	24,626
7445	008410048	BL12231-0	17/07/2015	029791	K169	10.65	11.74	23,479
7455	008410049	BL12232-8	20/07/2015	029827	K169	9.99	11.01	22,024
	008410050	BL12402-7	21/07/2015	029868	K169	11.28	12.43	24,868
	008410057	BL12408-4	22/07/2015	029883	K169	12.94	14.26	28,528
	008410058	BL12404-3	23/07/2015	50056	K169	10.60	11.68	23,369
7475	008410085	BL12400-1	06/08/2015	50258	K169	10.53	11.61	23,215
7484	008410094	BL12233-6	12/08/2015	50321	K169	10.80	11.90	23,810
7581	008410108	BL12394-6	15/10/2015	50764	K169	6.41	7.07	14,132
	008410109	BL12395-3	15/10/2015	50766	K169	10.85	11.96	23,920
7598	008410112	BK12396-1	28/10/2015	50835	K169	10.82	11.93	23,854
7632	008410120	BL12406-8	23/11/2015	50927	K169	12.25	13.50	27,007
	008410121	BL12407-6	23/11/2015	50928	K169	11.00	12.13	24,251
	008410123	BL38191-6	24/11/2015	50938	K169	12.70	14.00	27,999
	008410122	BL38190-8	24/11/2015	50939	K169	11.53	12.71	25,419
	008410125	BL38193-2	30/11/2015	50946	K169	11.45	12.62	25,243
7638	008410124	BL38192-4	01/12/2015	50947	K169	10.35	11.41	22,818
	008410142	BL38194-0	01/12/2015	50955	K169	11.05	12.18	24,361
	008410144	BL38196.5	02/12/2015	50963	K169	13.13	14.47	28,947
	008410143	BL38195-7	02/12/2015	50964	K169	13.07	14.41	28,814
	008410146	BL38197-3	03/12/2015	50982	K169	10.87	11.98	23,964

7638	008410145	BL38198-1	03/12/2015	50983	K169	12.00	13.3	26,455
7646	008410147	BL38199-9	07/12/2015	51003	K169	11.79	13.0	25,993
	008410148	BL38200-5	07/12/2015	51004	K169	11.72	12.9	25,838
	008410149	BL38201-3	08/12/2015	51021	K169	12.22	13.4	26,940
	008410150	BL38202-1	08/12/2015	51022	K169	11.85	13.6	26,125
	008410127	BL38204-7	10/12/2015	51048	K169	13.15	14.5	28,991
	008410126	BL38203-9	10/12/2015	51056	K169	11.99	13.2	26,433

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Shell Oil Products US
PO Box 622
Anacortes, WA 98221-0622
G. Berkluid

CERTIFIED MAIL™

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US Environmental Protection Agency
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Washington D.C. 20460

FEB 2 2 2016

Attn: International Compliance Assurance Division

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11 of 11