**MAIL**

Office of Enforcement and Compliance Assurance
Office of Federal Activities
Intenational Compliance
Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Ave, NW,
Washington, DC
20460

**HAND-DELIVERED**

Office of Enforcement and Compliance Assurance
Office of Federal Activities
Intenational Compliance Assurance Division
Environmental Protection Agency
Ariel Rios Bldg., Room 6144
12th and Pennsylvania Ave, NW
Washington, DC
20004

ANNUAL REPORT OF HAZARDOUS WASTE EXPORTS FOR

ECOFLO, INC

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

H Ray Dudley 2/25/2014

Signed : Ray Dudley Date

received
SOM 3/6/2014

**Exporter Information**

| | |
|---|---|
| **Exporter Name:** | Ecoflo, Inc. |
| **Exporter EPA Identification Number:** | NCD980842132 |
| **Exporter Mailing Street Address:** | 2750 Patterson Street |
| **Exporter Mailing City:** | Greensboro |
| **Exporter Mailing State:** | NC |
| **Exporter Mailing Zip Code:** | 27407 |
| **Exporter Mailing Country:** | USA |
| **Exporter Site Street Address:** | 2750 Patterson Street |
| **Exporter Site City:** | Greensboro |
| **Exporter Site State:** | NC |
| **Exporter Site Zip Code:** | 27407 |
| **Exporter Site Country:** | USA |

| | |
|---|---|
| **Calendar Year Covered by Report:** | **2013** |

**Exporter Certification**

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

| | |
|---|---|
| **Exporter Printed Name:** | H. Ray Dudley |
| **Exporter Signature:** | H Ray Dudley |
| **Date of Signature:** | 25-Feb-14 |

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Waste Reduction Page

As required in 40 CFR 262.56(a)(5) and 40 CFR 262.87(a)(5), Except for hazardous waste produced by exporters of greater than 100 kg but less than 1000 kg in a calendar month, unless provided pursuant to §262.41 [biennial report], when submitting in even numbered years:

| | |
|---|---|
| (i) A description of the efforts undertaken during the year to reduce the volume and toxicity of waste generated: | None |

| | |
|---|---|
| (ii) A description of the changes in volume and toxicity of waste actually achieved during the year in comparison to previous years to the extent such information is available for years prior to 1984: | None |

W

| Receiving Facility Name | Receiving Facility Street Address | Receiving Facility City | Receiving Facility State or Province | Receiving Facility Zip Code | Receiving Country | Hazardous Waste Description | Applicable RCRA Hazardous Waste Code(s) | Applicable OECD Waste Codes [if submitting report under 40 CFR 262.87(a)] | DOT Hazard Class | Total Quantity Shipped During Reporting Year | Units for Total Quantity Shipped | Total Number of Shipments During Reporting Year | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 924 - alkaline liquid | See attached | | 8 | 15.58 | T | 7 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 925 - neutral solid | See attached | | 6.1 | 0.92 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 925 - neutral solid | See attached | | 9 | 140.32 | T | 8 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 926 - Neutral Liquid | See attached | | 9 | 0.25 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 928 - acid solid | None | | 8 | 0.61 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 929 - acid liquid mixed | See attached | | 8, 6.1 | 0.11 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 929 - acid liquid mixed | See attached | | 8 | 82.90 | T | 10 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 930 - oxidizer solid | See attached | | 5.1 | 20.66 | T | 7 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 930 - oxidizer solid | See attached | | 5.1, 8 | 1.86 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 930 - oxidizer solid | See attached | | 8, 5.1 | 0.79 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 931 - oxidizer liquid | See attached | | 5.1, 8 | 2.33 | T | 3 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 931 - oxidizer liquid | See attached | | 5.1 | 15.33 | T | 5 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 931 - oxidizer liquid | See attached | | 8, 5.1 | 0.23 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 932 - cyanide solid | See attached | | 6.1 | 14.68 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 933 - cyanide liquid | See attached | | 6.1 | 6.61 | T | 5 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 933 - cyanide liquid | See attached | | 6.1, 8 | 6.91 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 934 - chromic acid liquid | See attached | | 5.1,6.1,8 | 0.25 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 935 - chromic acid liquid | See attached | | 9 | 0.07 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 935 - chromic acid liquid | See attached | | 5.1, 8 | 0.02 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 935 - chromic acid liquid | See attached | | 8 | 33.97 | T | 8 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 935 - chromic acid liquid | See attached | | 8, 6.1 | 1.05 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 936 - Alkaline chrome solids | See attached | | 9 | 38.37 | T | 4 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 937 - alkaline chrome liquid | See attached | | 9 | 0.60 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 937 - alkaline chrome liquid | See attached | | 8, 6.1 | 0.90 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 938 - mercury liquid | See attached | | 6.1 | 0.07 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 938 - mercury liquid | See attached | | 8, 6.1 | 0.11 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 938 - mercury liquid | See attached | | 9 | 0.33 | T | 3 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 1179 - oxidizing liquid | See attached | | 5.1 | 0.03 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 1179 - oxidizing liquid | See attached | | 6.1 | 0.11 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 1179 - mercury liquid | See attached | | 5.1, 8 | 0.16 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |

| Receiving Facility Name | Receiving Facility Street Address | Receiving Facility City | Receiving Facility State or Province | Receiving Facility Zip Code | Receiving Country | Hazardous Waste Description | Applicable RCRA Hazardous Waste Code(s) | Applicable OECD Waste Codes [if submitting report under 40 CFR 262.87(a)] | DOT Hazard Class | Total Quantity Shipped During Reporting Year | Units for Total Quantity Shipped | Total Number of Shipments During Reporting Year | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) | Transporter Name | Transporter EPA ID Number (required if transporter carried hazardous waste with RCRA manifest in US) |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 2957 - acid liquid mixed | See attached | | 8 | 0.23 | T | 4 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3942 - cyanide solid | See attached | | 6.1 | 0.00 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3942 - acid liquid mixed | See attached | | 8 | 0.13 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3944 - cyanide liquid | See attached | | 6.1 | 0.15 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3945 - oxidizer liquid | See attached | | 5.1 | 0.85 | T | 3 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3945 - oxidizer liquid | See attached | | 5.1, 8 | 0.43 | T | 2 | Freehold Cartage Inc. | NJD054126164 | | | | |
| Stablex Canada | 760 Industrial Blvd. | Blainville | Quebec | QUJ7C3V4 | Canada | 3945 - chromic acid liquid | See attached | | 5.1,6.1,8 | 0.07 | T | 1 | Freehold Cartage Inc. | NJD054126164 | | | | |

9

| Stab. # | UN # | Code | Code | Code | Code | Code | Code | Code | Code | Code | Code |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 924 | 3266 | D002 | | | | | | | | | |
| 925 | 3077 | D005 | F001 | F002 | F004 | F005 | | | | | |
| 925 | 3288 | D001 | D003 | F006 | | | | | | | |
| 926 | 3082 | D007 | | | | | | | | | |
| 928 | 3260 | NONE | | | | | | | | | |
| 929 | 1760 | D002 | | | | | | | | | |
| 929 | 2922 | D002 | D004 | D005 | D006 | D007 | D008 | | | | |
| 929 | 3264 | D002 | D006 | D007 | D008 | D009 | | | | | |
| 930 | 1498 | D001 | | | | | | | | | |
| 930 | 1479 | D001 | | | | | | | | | |
| 930 | 3085 | D001 | | | | | | | | | |
| 930 | 3087 | D001 | D005 | | | | | | | | |
| 930 | 3093 | D001 | D002 | | | | | | | | |
| 930 | 3139 | D001 | | | | | | | | | |
| 931 | 3098 | D001 | D002 | | | | | | | | |
| 931 | 3139 | D001 | | | | | | | | | |
| 932 | 3288 | D004 | D006 | D007 | D008 | D010 | D011 | | | | |
| 932 | 1588 | F007 | | | | | | | | | |
| 933 | 1935 | D002 | D003 | P030 | P033 | P098 | | | | | |
| 933 | 3287 | D003 | D006 | D011 | F007 | | | | | | |
| 933 | 3289 | D002 | D003 | D006 | D011 | F007 | F009 | | | | |
| 934 | 1463 | D001 | D007 | | | | | | | | |
| 935 | 1755 | D002 | D007 | | | | | | | | |
| 935 | 3098 | D001 | D002 | D005 | D007 | | | | | | |
| 935 | 3264 | D002 | D007 | D009 | | | | | | | |
| 935 | 2922 | D002 | D007 | | | | | | | | |
| 936 | 3077 | D004 | D005 | D007 | D010 | | | | | | |
| 936 | 3262 | D002 | D007 | | | | | | | | |
| 937 | 3082 | D006 | D007 | | | | | | | | |
| 937 | 3093 | D001 | D002 | | | | | | | | |
| 937 | 3098 | NONE | | | | | | | | | |
| 938 | 2024 | D009 | | | | | | | | | |
| 938 | 2922 | D005 | D006 | D009 | D011 | | | | | | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| 938 | 3082 | D009 | | | | | | |
| 1179 | 3098 | D001 | D002 | D006 | D007 | D008 | D009 | |
| 1179 | 3139 | D001 | D007 | D009 | | | | |
| 1179 | 3289 | D002 | D009 | | | | | |
| 2957 | 3264 | D002 | D007 | D009 | D011 | | | |
| 3942 | 3264 | D002 | D008 | | | | | |
| 3942 | 3288 | D004 | P010 | P011 | P012 | | | |
| 3944 | 1935 | NONE | | | | | | |
| 3944 | 3287 | D003 | D005 | D010 | P098 | P106 | | |
| 3945 | 3098 | D001 | D002 | D005 | D006 | D007 | D008 | D011 |
| 3945 | 3139 | D001 | D005 | D006 | D007 | D008 | D011 | |
| 3945 | 1479 | D001 | | | | | | |
| 3945 | 1463 | D001 | D007 | | | | | |

| **Acceptable Units of Measurement** |
| --- |
| G = Gallons (liquids only) |
| K = Kilograms |
| L = Liters (liquids only) |
| M = Metric Tons (1000 kilograms) |
| N = Cubic Meters |
| P = Pounds |
| **T = Tons (2000 pounds)** |
| Y = Cubic Yards |

COFLO INCORPORATED
750 PATTERSON STREET
GREENSBORO, NC 27407

CERTIFIED MAIL

7011 0470 0003 5672 0898

UNITED STATES POSTAL SERVICE

1000

20460

U.S. POSTAGE
PAID
GREENSBORO, NC
27408
FEB 28, 14
AMOUNT
$7.40
00036060-03

RETURN RECEIPT
REQUESTED

RECEIVED MAR 4 2014

Route EPA Mail

To: International Compliance Assurance Division

Mailstop ARIEL RIOS NORTH

Department: 2254A

Certified

70110470000356720898

Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance
Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Ave. NW
Washington DC, 20460

RETURN RECEIPT
REQUESTED

946