CHS

803 Highway 212, South
P.O. Box 909
Laurel, MT 59044-0909

406-628-5200
chsinc.com

February 19, 2014

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

RE: Annual Export of Hazardous Waste Report (AOC No.7697/8E/13)

Dear Sirs:

Please find attached a report summarizing the hazardous waste streams exported by the CHS Laurel Refinery (Refinery) in 2013 (in accordance with 40 CFR 262.56). The Refinery continues to utilize centrifuge equipment to reduce the volume and toxicity of these waste streams and return usable oil to the refining process.

In accordance with 40 CFR 262.56, I certify under the penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

Patrick B Kimmet

Patrick B. Kimmet
Vice President, Laurel Refinery

cc: Mr. Mark Hall, Montana Department of Environmental Quality

received
SDM 3/10/2014

envirogreen
technologies ltd.

United States Environmental Protection Agency
Annual Export Report
For
CHS Inc. Laurel MT. Refinery
Box 909, 803 Highway 212 South,
Laurel MT 59044

As per requirements set forth in the US EPA Acknowledgment of consent No. 005589/9E/12 and 007697/8E/13 the following information will summarize Export/import of hazardous waste activities from January 1, 2013 to December 31, 2013

Shipping Site Address	**EPA ID# MTD006238083** **Box 909, 803 Highway 212 South Laurel MT 59044**
Consignee Site Address	**13075** **Envirogreen Technologies Ltd.** **LELA Lot 401, Similco Mine Site** **Princeton, B.C.** **Canada, V0X 1W0**
Notice Number	**530319 and 533503**
Primary Transporter	**MP Environmental Services Inc.** **WAD 061672812**

Hazardous Waste Received for Thermal Treatment

1 **Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.**
Hazardous Waste, Solid, N.O.S.
F037 – Class 9, UN3077,
Shipments **53**
Total **1,314,683 Lbs.**

2

2 **Spent carbon and/or solids from vapor abatement from the petroleum refining industry**
Hazardous Waste, Solid, N.O.S.
D018– Class 9, UN3077, III ,
Shipments: 2
Totals: 41,954 Lbs

3 **Heat Exchanger Bundle Sludge from the Petroleum Refining Industry**
Hazardous Waste, Solid, N.O.S.
K050– Class 9, UN3077, III ,
Shipments: 6
Totals: 122,753 Lbs

Dated this 27th day of January, 2014

Andrea Castellani

US Report

2013 Activity

CHS Inc.

P.O Box 909

CHS Inc.

	Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
	2	D018	19.03	20.98	41,954
	53	F037	596.33	657.34	1,314,683
	6	K050	55.68	61.38	122,753
TOTALS:	**61**		**671.04**	**739.69**	**1,479,390**

RCRA Waste Code D018

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6355	004826446	BJ44461-8	05/09/2013	024560	D018	8.37	9.23	18,453
6360	004826469	BJ44460-0	10/09/2013	024564	D018	10.66	11.75	23,501

RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6051	004826411	BJ30176-8	10/01/2013	023691	F037	12.41	13.68	27,359
6057R	004826419	BJ30178-4	18/01/2013	023722	F037	12.40	13.67	27,337
6066	004826417	BJ30179-2	22/01/2013	023727	F037	12.59	13.88	27,756
6077	004826425	BJ30183-4	01/02/2013	023763	F037	11.12	12.26	24,515
	004826434	BJ30180-0	04/02/2013	023766	F037	11.64	12.83	25,662
	004826422	BJ30181-8	06/02/2013	023776	F037	12.03	13.26	26,522
	004826421	BJ30182-6	07/02/2013	023781	F037	11.65	12.84	25,684
6084	004826438	BJ301693	12/02/2013	023788	F037	10.93	12.05	24,097
6094	004826437	BJ30170-1	15/02/2013	023812	F037	10.50	11.57	23,149
	004826440	BJ30172-7	18/02/2013	023813	F037	11.05	12.18	24,361
	004826439	BJ30171-9	20/02/2013	023838	F037	11.60	12.79	25,574
6102	004826436	BJ30185-9	20/02/2013	023843	F037	10.91	12.03	24,052
	004826441	BJ30186-7	26/02/2013	023853	F037	11.27	12.42	24,846
6106	004826442	BJ30188-3	05/03/2013	023885	F037	10.28	11.33	22,664
6112	004826426	BJ30497-8	08/03/2013	023903	F037	10.20	11.24	22,487
6115	004826427	BJ304946-0	13/03/2013	023916	F037	11.71	12.91	25,816

6122	004826450	BJ30495-2	19/03/2013	023933	F037	11.59	12.78	25,552
6130	004826451	BJ30494-5	25/03/2013	023955	F037	12.47	13.75	27,492
6137	004826454	BJ30187-5	03/04/2013	023980	F037	11.60	12.79	25,574
6161	004826455	BJ30493-7	23/04/2013	024063	F037	12.10	13.34	26,676
	004826456	BJ30491-1	23/04/2013	024078	F037	11.41	12.58	25,155
6163	004826453	BJ30492-9	01/05/2013	024119	F037	11.41	12.58	25,155
6216	004826452	BJ30490-3	04/06/2013	024269	F037	11.50	12.68	25,353
6271	004826457	BJ30487-9	09/07/2013	024411	F037	10.15	11.19	22,377
6283	004826458	BJ30486-1	12/07/2013	024424	F037	11.35	12.51	25,022
6294	004826459	BJ30484-6	17/07/2013	024441	F037	11.54	12.72	25,441
	004826460	BJ30485-3	22/07/2013	024451	F037	10.05	11.08	22,156
6308	004826461	BJ30483-8	29/07/2013	024468	F037	11.78	12.99	25,970
	004826462	BJ30482-0	31/07/2013	024478	F037	12.29	13.55	27,095
6323	004826445	BJ30481-2	14/08/2013	024509	F037	11.63	12.82	25,640
	004826444	BJ30480-4	14/08/2013	024510	F037	14.46	15.94	31,879
6332	004826465	BJ30479-6	19/08/2013	024517	F037	13.03	14.36	28,726
6345	004826466	BJ30478-8	28/08/2013	024541	F037	12.42	13.69	27,381
6360	004826470	BJ30477-0	06/09/2013	024563	F037	11.69	12.89	25,772
6367	004826468	BJ30189-1	16/09/2013	024583	F037	10.51	11.59	23,171
6382	004826447	BJ30190-9	18/09/2013	024608	F037	10.58	11.66	23,325
6390	004826449	BJ30210-5	26/09/2013	024661	F037	11.26	12.41	24,824
6410	004826432	BJ30469-7	08/10/2013	024716	F037	10.08	11.11	22,223
6434	004826486	BJ30471-3	22/10/2013	024765	F037	10.69	11.78	23,567
6449	004826490	BJ30472-1	24/10/2013	024783	F037	11.80	13.01	26,015
	004826487	BJ30473-9	29/10/2013	024794	F037	9.36	10.32	20,635
	004826489	BJ30474-7	31/10/2013	024808	F037	10.73	11.83	23,656
6460	004826491	BJ30208-9	05/11/2013	024814	F037	9.73	10.73	21,451
	004826492	BJ44458-4	05/11/2013	024817	F037	10.34	11.40	22,796
6471	004826493	BJ30207-1	12/11/2013	024827	F037	9.95	10.97	21,936
6478	004826494	BJ30198-2	14/11/2013	024838	F037	12.20	13.45	26,896
	004826496	BJ30199-0	19/11/2013	024846	F037	10.41	11.48	22,950
	004826495	BJ30475-4	19/11/2013	024847	F037	12.23	13.48	26,963
6492	004826498	BJ85105-1	21/11/2013	024858	F037	9.90	10.91	21,826
6496	004826500	BJ85103-6	27/11/2013	024873	F037	10.61	11.70	23,391
	004826499	BJ85104-4	27/11/2013	024874	F037	10.58	11.66	23,325
6531	004826501	BJ85087-1	30/12/2013	024968	F037	11.38	12.54	25,089
6541	004826502	BJ85086-3	18/11/2013	024985	F037	9.23	10.17	20,349

RCRA Waste Code K050

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6259	004826463	BJ30489-5	02/07/2013	024375	K050	7.51	8.28	16,557
6271	004826443	BJ30488-7	09/07/2013	024409	K050	10.20	11.24	22,487
6382	004826448	BJ30202-2	19/09/2013	024614	K050	9.61	10.59	21,186
	004826467	BJ30468-9	24/09/2013	024642	K050	14.76	16.27	32,540
6394	004826431	BJ30470-5	01/10/2013	024694	K050	10.84	11.95	23,898
6460	004826428	BJ30209-7	05/11/2013	024812	K050	2.76	3.04	6,085

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7012 2210 0000 4467 2006

UNITED STATES POSTAGE
PITNEY BOWES
$ 07.19⁰
02 1A
0004622879 FEB 28 2014
MAILED FROM ZIP CODE 59044

First Class Mail

CHS

803 Highway 212
P.O. Box 909
Laurel, MT 59044-0909

MAR 10 2014

EPA
OFFICE OF ENFORCEMENT & COMPLIANCE ASSURANCE
OFFICE OF FEDERAL ACTIVITIES
INTERNATIONAL COMPLIANCE DIVISION
(2254A)
1200 PENNSYLVANIA AVE. NW
Washington, DC 20460

Ltr