Allen C. Eggen
Environmental Supervisor
Billings Refinery

Phillips 66
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allen.eggen@conocophillips.com

CERTIFIED NO. 7009 2820 0002 9350 5886

February 22, 2013

U.S. Environmental Protection Agency
Office of Federal Activities
International Compliance Assurance Division (2254A)
Ariel Rios Building
1200 Pennsylvania Avenue, N.W.
Washington, DC 20460

RE: Phillips 66 Company, Billings Refinery, Annual Report for 2012

Dear International Compliance Assurance Division,

Enclosed with this letter is the required Annual Report for hazardous waste exported in 2012.

In 2011, ConocoPhillips announced plans to spin off their Refining and Marketing business into a new stand-alone company, named Phillips 66 Company. This formation was completed May 1, 2012. The ownership and operation of the Billings Refinery is now held by Phillips 66 Company. The necessary notifications and permit amendments have been made. The enclosed report addresses all the hazardous wastes exported by the Billings Refinery in 2012.

Please contact me should you have any questions regarding this report.

Sincerely,

Allen Eggen

1 enclosure

cc:
Denise Kirkpatrick
Montana Dept. of Environmental Quality
Hazardous Waste Program
PO Box 200901
Helena, MT59620-0901

received
SOM 3/4/2013

U.S. E.P.A. Annual Hazard Waste Export Report

Calendar Year:	**2012**
Exporter:	
EPA Identification Number	MTD006229405
Name	Phillips 66 Billings Refinery (Formerly ConocoPhillips)
Site Address	401 S. 23rd Street Billings, Mt 59101
Mailing Address	PO Box 30198 Billings, MT 59107-0198
Consignee:	
Name	Envirogreen Technologies Ltd.
Site Address	LELA Lot 401, Similco Mine Site Princeton, B.C. V0X 1W0 Canada
Primary Transporter:	
EPA Identification Number	CAT000624247
Name	MP Environmental Inc.
Hazardous Wastes (HW) Shipped:	
Description (1)	Petroleum refinery primary oil/water/solids separation sludge
EPA HW Number(s)	F037
DOT Hazard Class	Class 9, UN3077 PG III
Total Amount Shipped	579,177 pounds
Number of Shipments	26
Waste Minimization Efforts	When feasible, recovery of oil-bearing hazardous secondary materials in a refinery process.
Description (2)	Not Applicable
EPA HW Number(s)	
DOT Hazard Class	
Total Amount Shipped	
Number of Shipments	
Waste Minimization Efforts	

Certification:

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name	Julian R. Stoll
Title	Refinery Manager
Signature	Julian R. Stoll
Date	February 22, 2013

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PHILLIPS 66

Phillips 66
Billings Refinery
PO Box 30198
Billings, MT 59107-0198

ELECTRONIC RECEIPT
REQUESTED

US EPA
OFFICE OF FEDERAL ACTIVITIES
INTER. COMPL. ASSURANCE DIVISION (2254A)
ARIEL RIOS BUILDING
1200 PENNSYLVANIA AVE. N.W.
WASHINGTON, DC 20460

7009282000029350588 6

Route EPA Mail

To: International Compliance Assurance Division

Mailstop ARIEL RIOS NORTH

Department: 2254A

Certified

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PA
BILLI