CHS

803 Highway 212, South
P.O. Box 909
Laurel, MT 59044-0909

406-628-5200
chsinc.com

February 4, 2013

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

RE: Annual Export of Hazardous Waste Report (AOC No.5589/9E/12)

Dear Sirs:

Please find attached a report summarizing the hazardous waste streams exported by the CHS Laurel Refinery (Refinery) in 2012 (in accordance with 40 CFR 262.56). The Refinery continues to utilize centrifuge equipment to reduce the volume and toxicity of these waste streams and return usable oil to the refining process.

In accordance with 40 CFR 262.56, I certify under the penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

Patrick B Kimmet

Patrick B. Kimmet
Vice President, Laurel Refinery

cc: Mr. Mark Hall, Montana Department of Environmental Quality

received
SDM 3/4/2013

envirogreen technologies ltd.

United States Environmental Protection Agency
Annual Export Report
For
CHS Inc. Laurel MT. Refinery
Box 909, 803 Highway 212 South,
Laurel MT 59044

As per requirements set forth in the US EPA Acknowledgment of consent No. 003469/9E/11 and 005589/9E/12 the following information will summarize Export/import of hazardous waste activities from January 1, 2012 to December 31, 2012

Shipping Site Address	**EPA ID# MTD006238083** **Box 909, 803 Highway 212 South Laurel MT 59044**
Consignee Site Address	**13075** **Envirogreen Technologies Ltd.** **LELA Lot 401, Similco Mine Site** **Princeton, B.C.** **Canada, V0X 1W0**
Notice Number	**527632 and 530319**
Primary Transporter	**MP Environmental Services Inc.** **WAD 061672812**

Hazardous Waste Received for Thermal Treatment

1 Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.
Hazardous Waste, Solid, N.O.S.
F037 – Class 9, UN3077,
Shipments 13
Total 334,066 Lbs.

2 Petroleum Refinery Dissolved Air Flotation Float
Hazardous Waste, Solid, N.O.S.
K048 – Class 9, UN3077,
Shipments: 26
Totals: 537,841 Lbs

3 Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.
Hazardous Waste, Solid, N.O.S.
K169– Class 9, UN3077, III ,
Shipments: 7
Totals: 185,762 Lbs

4 API separator sludge from the Petroleum Refining Industry.
Hazardous Waste, Solid, N.O.S.
K051– Class 9, UN3077, III ,
Shipments: 2
Totals: 57,056 Lbs

Dated this 24th day of January, 2013

Andrea Castellani

US Report

2012 Activity

CHS Inc.

CHS Inc.

P.O Box 909

	Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
	13	F037	151.53	167.03	334,066
	26	k048	302.34	333.27	666,546
	2	K051	25.88	28.53	57,066
	7	K169	84.26	92.89	185,762
TOTALS:	48		564.01	621.71	1,243,429

RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5702	004826365	BH50541-0	15/02/2012	022626	F037	12.32	13.58	27,161
	004826367	BH50540-2	28/03/2012	022652	F037	12.57	13.86	27,712
	004826369	BH50523-8	06/03/2012	022666	F037	11.45	12.62	25,243
5710	004826371	BH50524-6	09/03/2012	022673	F037	12.05	13.28	26,560
5799	004826383	BH50525-3	22/06/2012	022961	F037	11.82	13.03	26,059
	004826384	BH50538-6	26/06/2012	022976	F037	11.83	13.04	26,081
5805	004826385	BH50539-4	28/06/2012	023007	F037	11.26	12.41	24,824
	004826386	BH50526-1	03/07/2012	023014	F037	11.27	12.42	24,846
5815	004826387	BH50527-9	06/07/2012	023030	F037	12.85	14.16	28,320
5904	004826406	BH50535-2	31/08/2012	023329	F037	8.20	9.04	18,078
	004826407	BH50534-5	04/09/2012	023333	F037	11.41	12.58	25,156
6012	004826415	BJ30174-3	28/11/2012	023596	F037	11.77	12.97	25,948
	004826409	BJ30175-0	29/11/2012	023601	F037	12.73	14.03	28,065

RCRA Waste Code k048

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5689	004826360	BH50567-5	01/02/2012	022586	k048	12.38	13.65	27,293
	004826361	BH50566-7	02/02/2012	022607	k048	13.10	14.44	28,881
	004826363	BH50565-9	10/02/2012	022617	k048	12.84	14.15	28,307
5702	004826366	BH50564-2	17/02/2012	022637	k048	12.07	13.30	26,610
	004826362	BH50558-4	23/02/2012	022644	k048	12.43	13.70	27,403

5702	004826368	BH50557-6	02/03/2012	022663	k048	12.43	13.70	27,403
5710	004826374	BH50546-9	13/03/2012	022678	k048	11.15	12.29	24,582
	004826373	BH50547-7	15/03/2012	022685	k048	10.66	11.75	23,501
5719	004826372	BH50548-5	20/03/2012	022694	k048	7.45	8.21	16,424
	004426375	BH50556-8	29/03/2012	022716	k048	11.69	12.89	25,772
	004826381	BH50555-0	04/04/2012	022731	k048	11.43	12.60	25,199
5725	004826376	BH50549-3	11/04/2012	022739	k048	11.95	13.17	26,345
	004826377	BH50550-1	17/04/2012	022748	k048	12.19	13.44	26,874
	004826378	BH50551-9	19/04/2012	022756	k048	10.77	11.87	23,744
5750	004826379	BH50554-3	15/05/2012	022817	k048	11.06	12.19	24,383
	004826380	BH50552-7	17/05/2012	022822	k048	10.08	11.11	22,223
5774	004826382	BH50553-5	05/06/2012	022876	k048	11.55	12.73	25,463
5952	004826416	BJ30015-8	27/09/2012	023432	k048	11.27	12.42	24,846
	004826390	BJ30016-6	04/10/2012	023444	k048	11.43	12.60	25,199
5961	004826410	BJ30017-4	18/10/2012	023467	k048	11.94	13.16	26,323
	004826412	BJ30018-2	23/10/2012	023482	k048	12.15	13.39	26,786
6023	004826396	BJ30192-5	04/12/2012	023607	k048	12.71	14.01	28,021
	004826408	BJ30191-7	04/12/2012	023608	k048	12.11	13.35	26,698
	004826395	BJ30193-3	11/12/2012	023631	k048	12.01	13.24	26,478
6031	004826394	BJ30194-1	18/12/2012	023657	k048	11.81	13.02	26,037
6042	004826393	BJ30195-8	19/12/2012	023665	k048	11.68	12.87	25,750

RCRA Waste Code K051

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5914	004826389	BH50532-9	11/09/2012	023360	K051	13.52	14.90	29,808
5931	004826418	BH50533-7	14/09/2012	023384	K051	12.36	13.62	27,249

RCRA Waste Code K169

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
5815	004826400	BH50528-7	13/07/2012	023060	K169	12.57	13.86	27,712
	004826399	BH50529-5	17/07/2012	023085	K169	14.56	16.05	32,099
5848	004826402	BH50537-8	24/07/2012	023128	K169	13.32	14.68	29,366
	004826401	BH50536-0	26/07/2012	023160	K169	12.80	14.11	28,219
5864	004826404	BH50530-3	31/07/2012	023172	K169	12.55	13.83	27,668
5872	004826403	BH50531-1	14/09/2012	023237	K169	12.02	13.25	26,500

5952	004826391	BJ30022-4	02/10/2012	023441	K169	6.44	7.10	14,198

7010 1670 0002 3062 8636

FIRST CLASS MA

CHS

803 Highway 212
P.O. Box 909
Laurel, MT 59044-0909

OFFICE OF ENFORCEMENT/COMP. ASSURANCE
OFFICE OF FED ACTIVITIES, INT'L COMPLIANCE
ASSURANCE DIVISION (2254A)
EPA
1200 PENNSYLVANIA AVE NW
WASHINGTON DC 20460

Route EPA

To: International Compli
Assurance Division

Mailstop ARIEL RIOS N

Department: 2254A

Certified