HESS CORPORATION
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PAUL MARINO
Environmental Coordinator
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February 11, 2013

Mr. Robert Heiss
Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

RE: Annual Report required under 40 CFR 262.87 for export of a hazardous waste within the OECD.

To Robert Heiss:

Attached please find an annual report for one shipment of hazardous waste exported for precious metals recovery within the OECD. This report is being submitted pursuant to 40 CFR 262.87.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

If you have any questions, please contact me directly at 732-750-7064.

Sincerely,

Paul Marino
Environmental Coordinator

Att.

Cc: Howard Goldman
PR Waste file

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received
SDN 2/19/2013

2012 Annual Report
Hess Port Reading Refinery

Per 40 CFR 262.87:

(1) The EPA identification number, name, and mailing and site address of the exporter;

Hess Port Reading Refinery
750 Cliff Road
Port Reading, NJ 07064
NJD045445483

(2) The calendar year covered by the report;

2012

3) The name and site address of each final recovery facility;

Umicore Precious Metals (Hoboken)
A. Greinerstraat 14
B-2660 Hoboken (Belgium)

4) By final recovery facility, for each hazardous waste exported, a description of the hazardous waste, the EPA hazardous waste number (from 40 CFR part 261, subpart C or D), designation of waste type(s) from OECD waste list and applicable waste code from the OECD lists, DOT hazard class, the name and US EPA ID number (where applicable) for each transporter used, the total amount of hazardous waste Shipped pursuant to this Subpart, and number of shipments pursuant to each notification;

Palladium catalyst contaminated with arsenic, characteristic for D004.
Green list material requiring Amber list control by US EPA due to the presence of arsenic; Number: GC-060
DOT hazard class: RQ Hazardous Waste Solid, N.O.S., 9, NA 3077, PG III (arsenic)
Transporter: LMJ International Logistics LLC, NJR986632453.
Total amount shipped: 10,429 KG
Single shipment.

5(i) A description of the efforts undertaken during the year to reduce the volume and toxicity of waste generated;

Hess Corporation-Port Reading Refinery has a program in place to reduce the volume and toxicity of hazardous waste generated. The current methods of treatment, storage, or disposal of the generated waste are those methods currently available to the Port Reading Refinery that minimize the present and future threat to human health and the environment.

5(ii) A description of the changes in volume and toxicity of waste actually achieved during the year in comparison to previous years to the extent such information is available for years prior to 1984.

Year	Hazardous **	Non-Hazardous **	Total **
2009	5058	922	5980
2010	2035	642	2677
2011	2978	23577	26555

** tons

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Scott

Mr. Robert Heiss
Office of Enforcement & Compliance assurance
Office of Federal Activities, Internation Compliance Div.
(2254A)
US EPA
1200 Pennsylvania Ave., NW
Washington, DC 20460

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Route EPA Mail

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Department: 2254A

Certified

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