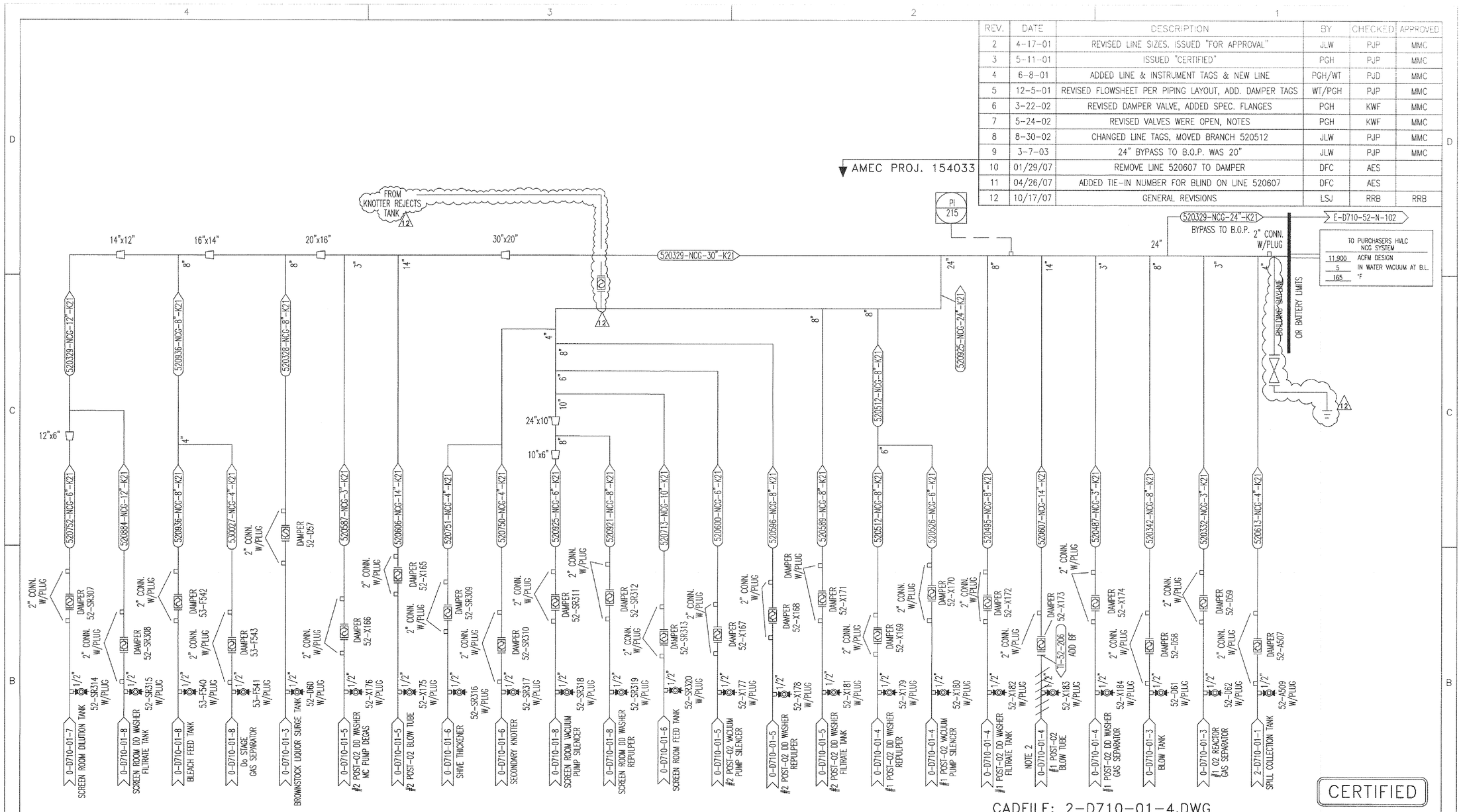
REV.	DATE	DESCRIPTION	BY	CHECKED	APPROVED
2	4-17-01	REVISED LINE SIZES. ISSUED "FOR APPROVAL"	JLW	PJP	MMC
3	5-11-01	ISSUED "CERTIFIED"	PGH	PJP	MMC
4	6-8-01	ADDED LINE & INSTRUMENT TAGS & NEW LINE	PGH/WT	PJD	MMC
5	12-5-01	REVISED FLOWSHEET PER PIPING LAYOUT, ADD. DAMPER TAGS	WT/PGH	PJP	MMC
6	3-22-02	REVISED DAMPER VALVE, ADDED SPEC. FLANGES	PGH	KWF	MMC
7	5-24-02	REVISED VALVES WERE OPEN, NOTES	PGH	KWF	MMC
8	8-30-02	CHANGED LINE TAGS, MOVED BRANCH 520512	JLW	PJP	MMC
9	3-7-03	24" BYPASS TO B.O.P. WAS 20"	JLW	PJP	MMC
10	01/29/07	REMOVE LINE 520607 TO DAMPER	DFC	AES	
11	04/26/07	ADDED TIE-IN NUMBER FOR BLIND ON LINE 520607	DFC	AES	
12	10/17/07	GENERAL REVISIONS	LSJ	RRB	RRB



CERTIFIED

CADFILE: 2-D710-01-4.DWG

NOTE:

1. MILL AREA #52
2. REMOVE LINE 520607-NCG-14-K21 BETWEEN BLOW TUBE AND DAMPER. LEAVE DAMPER IN PLACE. INSTALL BLIND FLANGE ON DAMPER.

SPECIFICATION KEY
K21 ---- 125# --- 304L SS ----- 5S,10S,40S-- 125 PSIG @ 250°F

"THIS DRAWING IS THE PROPERTY OF ANDRITZ INC. ANY REFERENCE TO "AHLSTROM","AHLSTROM MACHINERY","ANDRITZ-AHLSTROM","KAMYR", OR "ENSO" ON THIS DRAWING IS HISTORICAL AND DOES NOT REPRESENT CONTINUING OWNERSHIP OR SUPPORT"

BOWATER
COATED PAPER & PULP DIV.
P.O. Box 7, Catawba, South Carolina 29704

PROPRIETARY DATA
THIS DRAWING AND THE SUBJECT MATTER SHOWN ON IT ARE THE EXCLUSIVE PROPERTY OF ANDRITZ-AHLSTROM INC. REPRODUCTION OF THE DRAWING IN WHOLE OR IN ANY PART AND ANY UNAUTHORIZED UTILIZATION OF THE SUBJECT MATTER SHOWN ARE STRICTLY PROHIBITED

HVLC COLLECTION SYSTEM

BOWATER
CATAWBA, S.C.

ANDRITZ AHLSTROM
Andritz-Ahlstrom Inc.
Ridge Center
Glens Falls, New York 12801

DESIGNED BY:	DATE:	PROJECTION	REFERENCE DWG.	WEIGHT
BAP	1-22-01			
CHECKED BY:	DATE:			
PJP	1-22-01			
APPROVED BY:	DATE:	SCALE:	DRAWING NUMBER	REV
MMC	1-22-01	NONE	2-D710-01-4	12