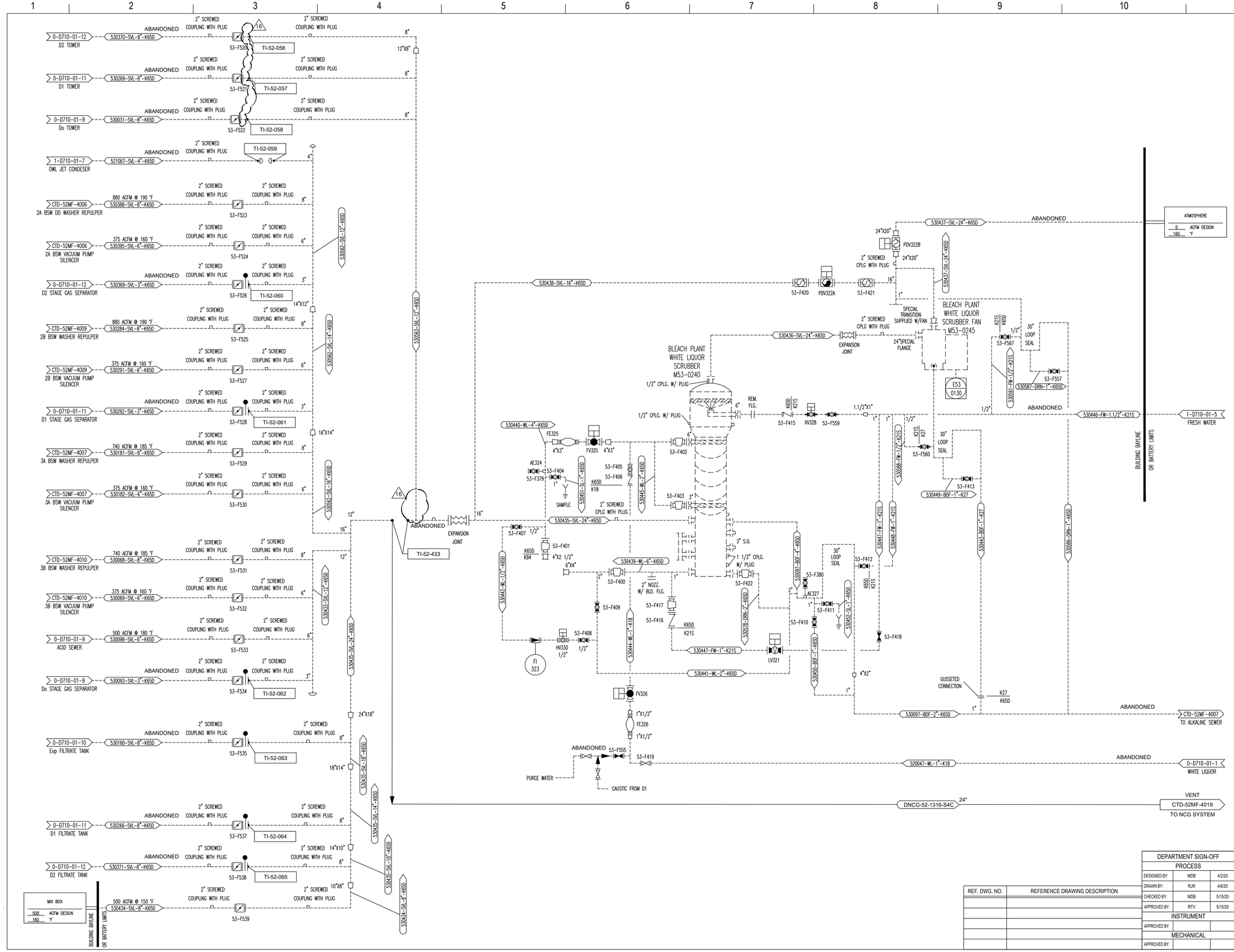

NOTE:

1. MILL AREA #53

BLEACHING SPECIFICATION KEY					
K18	150#	304L SS	10S,40S	160 PSIG @ 400°F
K21	125#	304L SS	5S,10S,40S	125 PSIG @ 250°F
K21S	180#	304L SS	5S,10S,40S	180 PSIG @ 120°F
K27	125#	316L SS	5S,10S,40S	125 PSIG @ 250°F
K28	150#	316L SS	10S,40S	175 PSIG @ 300°F
K65A	150#	FG	AS REQ'D	
K65D	150#	FG	AS REQ'D	
K84	150#	FG	AS REQ'D	

FOR DRAWING 1-D710-01-1 ONLY:

PIPING AND EQUIPMENT TO BE CHANGED AS PART OF WOOD PROJECT COLUMBIA IS SHOWN HEAVY WEIGHT.

EXISTING PIPING AND EQUIPMENT IS SHOWN LIGHT WEIGHT.

ISSUED FOR DESIGN

BY _____ DATE _____

CONFIDENTIAL

WOOD
WOOD PROJECT NO. 203829 REV 13 -15
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NO.	DATE	REVISIONS	DWN	APP
15	5/15/20	ISSUED FOR DESIGN	RJR	JB
14	1/31/20	ISSUED FOR DESIGN	MSB	JB
13	11/22/19	ISSUED FOR DESIGN	MSB	JB
16	9/03/21	ISSUED FOR DESIGN	TKB	JB

DRAWN BY JLW	DATE 3/24/00	CHECKED BY PJP	DATE 3/24/00
DESIGNED BY BAP	DATE 3/24/00	APPROVED BY MMC	DATE 3/24/00

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wood.
WOOD, DOING BUSINESS AS AMEC FOSTER WHEELER E&C SERVICES

NEW INDY CONTAINERBOARD

PULP MILL
BLEACH PLANT WHITE LIQUOR SCRUBBER SYSTEM
PIPING AND INSTRUMENT DIAGRAM

SCALE:	PROJECT NUMBER	ENGINEERING DRAWING NO.	
NONE	203829	1-D710-01-1	
		CLIENT DRAWING NO.	REV. 16

DEPARTMENT SIGN-OFF		
PROCESS		
DESIGNED BY:	MDB	4/2/20
DRAWN BY:	RJR	4/6/20
CHECKED BY:	MDB	5/15/20
APPROVED BY:	RTV	5/15/20
INSTRUMENT		
APPROVED BY:		
MECHANICAL		
APPROVED BY:		

REF. DWG. NO.	REFERENCE DRAWING DESCRIPTION

PLOTTED BY: BALFOUR, TRISH

PLOT DATE & TIME: 9/2/2021 2:31 PM

FILE NAME: 1-D710-01-1.DWG