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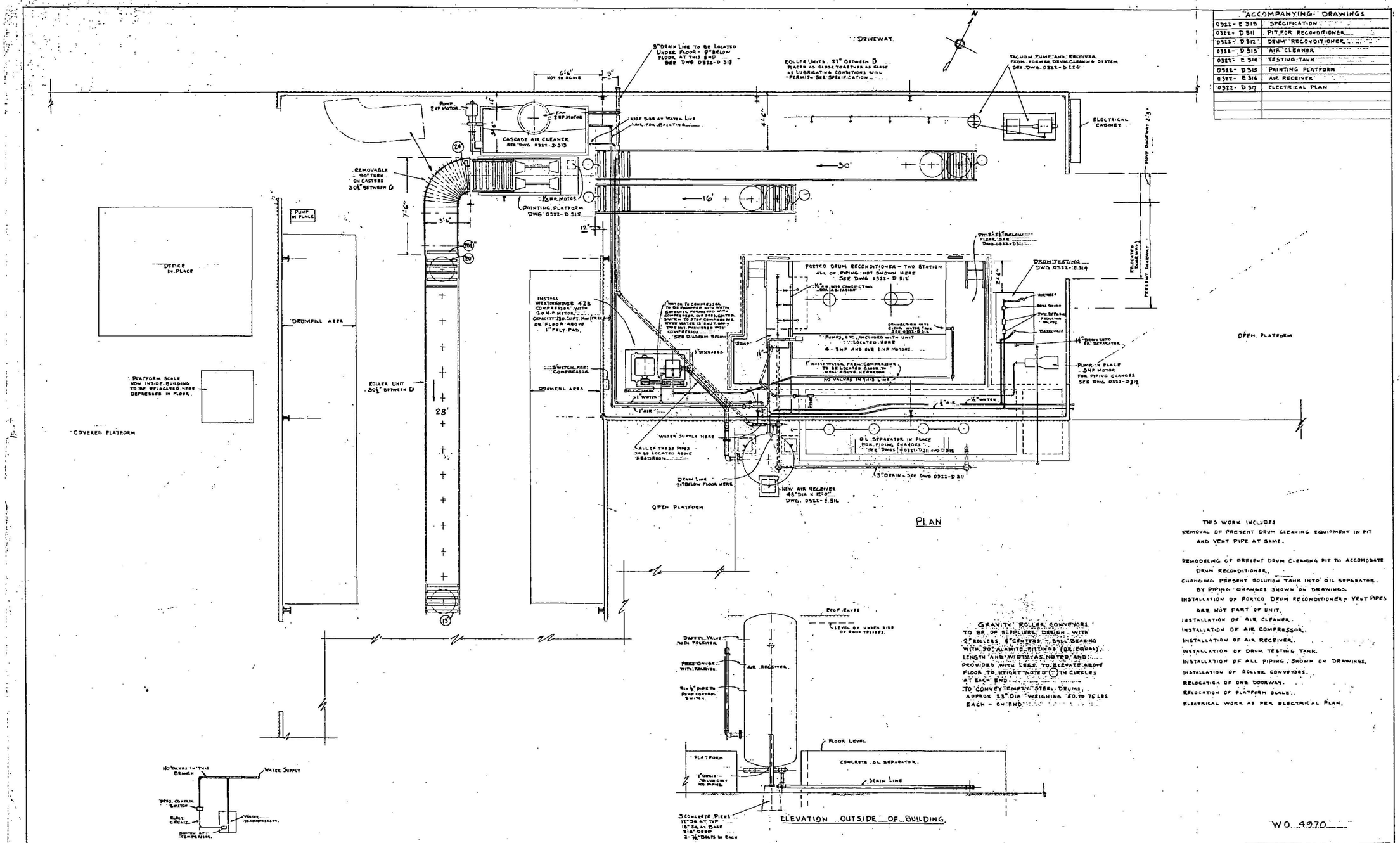
ACCOMPANYING DRAWINGS	
0322-E 318	SPECIFICATION
0322-D 311	PIT FOR RECONDITIONER
0322-D 312	DRUM RECONDITIONER
0322-D 313	AIR CLEANER
0322-E 314	TESTING TANK
0322-D 315	PAINTING PLATFORM
0322-E 316	AIR RECEIVER
0322-D 317	ELECTRICAL PLAN



GRAVITY ROLLER CONVEYORS TO BE OF SUPPLIERS DESIGN WITH 2" ROLLERS 6" CENTERS - BALL BEARING WITH 90° ALEMITE FITTINGS (OR EQUAL). LENGTH AND WIDTH AS NOTED AND PROVIDED WITH LEGS TO ELEVATE ABOVE FLOOR TO HEIGHT NOTED IN CIRCLES AT EACH END TO CONVEY EMPTY STEEL DRUMS, APPROX 23" DIA WEIGHING 60 TO 75 LBS EACH - ON END

THIS WORK INCLUDES
REMOVAL OF PRESENT DRUM CLEANING EQUIPMENT IN PIT AND VENT PIPE AT SAME.

REMODELING OF PRESENT DRUM CLEANING PIT TO ACCOMODATE DRUM RECONDITIONER.
CHANGING PRESENT SOLUTION TANK INTO OIL SEPARATOR. BY PIPING CHANGES SHOWN ON DRAWINGS.
INSTALLATION OF PORTCO DRUM RECONDITIONER - VENT PIPES ARE NOT PART OF UNIT.
INSTALLATION OF AIR CLEANER.
INSTALLATION OF AIR COMPRESSOR.
INSTALLATION OF AIR RECEIVER.
INSTALLATION OF DRUM TESTING TANK.
INSTALLATION OF ALL PIPING SHOWN ON DRAWINGS.
INSTALLATION OF ROLLER CONVEYORS.
RELOCATION OF ONE DOORWAY.
RELOCATION OF PLATFORM SCALE.
ELECTRICAL WORK AS PER ELECTRICAL PLAN.

W.O. 4970

REVISED MAY 5-50 FROM FIELD NOTES AFTER INSTALLATION.
REVISED NOV 19-48 ADDED PAINTING PLATFORM
REVISED SEPT. 17, 1948 (CHANGED COMPRESSOR) (ADDED 2 SECTIONS OF CONVEYOR)

TIDE WATER ASSOCIATED OIL CO.
ASSOCIATED DIVISION
SAN FRANCISCO CALIFORNIA
GENERAL ARRANGEMENT
DRUM RECONDITIONING EQUIPMENT AT DRUM PLANT
PORTLAND DISTRIBUTING STATION
DR. JB | APPR. | SCALE 3/8" = 1' | DWG. NO. 0322-D 310
CK. | DATE Jan. 1-48

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